

SINGAPORE STANDARD

SS 532 : 2007

(ICS 13.220; 13.300)

CODE OF PRACTICE FOR

**The storage of flammable
liquids**

(Formerly CP 40 : 1987)

Published by
SPRING Singapore
2 Bukit Merah Central
Singapore 159835
SPRING Singapore Website: www.spring.gov.sg
Standards Website: www.standards.org.sg



SINGAPORE STANDARD

SS 532 : 2007

(ICS 13.220; 13.300)

CODE OF PRACTICE FOR

The storage of flammable liquids

(Formerly CP 40 : 1987)

All rights reserved. Unless otherwise specified, no part of this Singapore Standard may be reproduced or utilised in any form or by any means, electronic or mechanical, including photocopying and microfilming, without permission in writing from SPRING Singapore at the address below:

Head
Standardisation Department
SPRING Singapore
2 Bukit Merah Central
Singapore 159835
Telephone: 62786666 Telefax: 62786667
Email: stn@spring.gov.sg

ISBN 981-4154-50-4

Contents

	Page
Foreword _____	7

CLAUSES

1	Scope _____	9
2	Normative references _____	9
3	Definitions _____	10
4	Minor storage _____	18
5	General requirements for package and tank storage _____	22
6	Package storage and handling _____	28
7	Storage in tanks _____	43
8	Piping and tank auxiliaries _____	60
9	Operations _____	63
10	Fire fighting facilities _____	69

ANNEX

A	Tank venting _____	79
---	--------------------	----

TABLES

1	Hazard precautionary statement _____	14
2	Minor storage _____	19
3	Illustration of flammable liquids labelling _____	27
4	Maximum allowable quantity (MAQ) in m ³ for groups of packages _____	33
5	Separation distances for groups to protected place (D1)/on-site facility (D2) _____	34
6	Separation distances for groups to boundary (D3)/fixed ignition sources (S) _____	34
7	Size of indoor package store based on type of fire protection system _____	37
8	Separation distances for Category 1, 2, 3 and 4 storage tank capacity more than 3500 m ³ _____	51
9	Separation distances for storage tank capacity less than 3500 m ³ _____	54
10	Foam systems _____	73
11	Number of fire extinguishers _____	77
A1	Thermal venting requirements _____	80
A2	Emergency venting capacity _____	81
A3	Diameters of free circular openings _____	82

FIGURES

1	Illustration of site definitions _____	17
2	Separation distances between minor storages _____	21
3	Transit storage _____	24
4(a)	Typical package stores – External detached store without wall _____	29
4(b)	Typical package stores – External detached store with wall(s) _____	29
4(c)	Typical package stores – External attached store sharing wall(s) _____	30
4(d)	Typical package stores – Internal store _____	30
4(e)	Typical package stores – Fire separated stores _____	30
5(a)	Stores having opposite external sides open _____	39
5(b)	Stores having one external side open _____	39
5(c)	Stores having one external wall with natural vents _____	39
5(d)	Stores having one external side open and vents in adjacent or opposite external walls _	40
5(e)	A store having vents in one pair of opposite external walls _____	40
6	Illustration of terms relating to various tank locations for all categories _____	43
7	Illustration of terms relating to various tanks locations for category 4 flammable liquids only _____	44
8	Bund location limits _____	53
9	Use of fire wall for reduction of separation distances _____	55
10(a)	Acceptable layout _____	55
10(b)	Unacceptable layout _____	55

Foreword

This Singapore Standard Code of Practice was prepared by the Technical Committee on Petroleum and its Products under the direction of the Chemical Standards Committee. It is a revision of CP 40 which has been renumbered as SS 532.

The standard deals with flammable liquids, as classified in the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS). The standard covers flammable liquids of Category 1, 2, 3 and 4 as classified in GHS. In addition, flash point of up to 150 °C is covered in the standard as required by the local regulatory authority. The objective of the standard is to provide guidance and best practices for the safety of persons and the prevention of damage to property when storing or handling flammable liquids. It covers storage and handling of flammable liquids in installations but does not include their transportation.

The revision of this standard includes the best practices and philosophies developed since the last edition, such as the 'Guidelines on storage of flammable and combustible liquids in aboveground atmospheric storage tanks' by Oil and Petrochemical Industry Technical and Safety Committee (OPITSC) and the former Singapore Joint Civil Defence Forces (now known as Singapore Civil Defence Force). The new edition also aligns with the current regulatory authorities, emergency response services, environmental requirements and local publications/standards as well as United Nations guidelines on GHS.

This standard does not override any statutory requirements but should be used in conjunction with such requirements. At the time of publication, this standard is expected to be used by the Singapore Civil Defence Force as part of the fire safety requirements.

In preparing this Singapore Standard, reference was made to the following publications:

- | | |
|--|--|
| 1. Australian Standard AS 1940 : 2004, incorporating its amendment No. 1 | The storage and handling of flammable and combustible liquids |
| 2. South African National Standard SANS 10089-1 : 2003 | The petroleum industry, Part 1 : Storage and distribution of petroleum products in above-ground bulk installations |
| 3. National Fire Protection Association NFPA No. 30 : 2003 Edition | Flammable and combustible liquids code |
| 4. Institute of Petroleum | Model code of safety practice in the petroleum industry, Part 3 – Refining safety code |
| 5. 'Guidelines on storage of flammable & combustible liquids in aboveground atmospheric storage tanks', 1991 edition by Oil and Petrochemical Industry Technical & Safety Committee (OPITSC) and the former Singapore Joint Civil Defence Forces | |
| 6. 'Globally Harmonized System of Classification and Labelling of Chemicals (GHS)', first revised edition, 2005 by United Nations | |

Acknowledgement is made for the use of information from these publications.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. SPRING Singapore shall not be held responsible for identifying any or all of such patent rights.

NOTE

1. *Singapore Standards are subject to periodic review to keep abreast of technological changes and new technical developments. The revisions of Singapore Standards are announced through the issue of either amendment slips or revised editions.*
2. *Compliance with a Singapore Standard does not exempt users from legal obligations.*

Code of practice for the storage of flammable liquids

1 Scope

This Singapore Standard sets out requirements and recommendations for the safe storage and storage handling of flammable liquids, as classified in the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS), listed in the Chapter of Flammable Liquids. In addition, the standard also covers liquids of flash point up to 150 °C.

This standard does not apply to the following:

- a) Shipboard installations;
- b) Any storage that is mobile (fuel tanks and tankers, ISO tanks and tankers), except as defined for transit storage purpose;
- c) Any plant or equipment in which liquid is processed, together with any vessels which form an integral part of the processing plant or equipment;
- d) Bitumen and its mixtures prepared for road-making;
- e) Flammable liquids stored in tank exceeding 175 millibar above atmospheric pressure; and
- f) Liquefied gases that are maintained in the liquid phase for storage by means of pressure or refrigeration.