Singapore Standard SS 5: Part B14: 1987 (2019)

Methods of test for paint, varnishes and related materials Part B14 : Pigment content (centrifuge)

AMENDMENT NO. 2

July 2019

1. Page 5, Clause 2.2

Replace "Centrifuge. A centrifuge with a multi-unit head a speed of around 2,000 rpm, and an individual tube capacity of 60 ml minimum" with the following:

Centrifuge. A centrifuge with a multi-unit head a speed of around $1000 - 2000 \ g$, and an individual tube capacity of 60 ml minimum.

Note 1 - Calculate the gravity (*g*) developed by the centrifuge as follows:

 $g = 1.118 \times 10^{-6} \times r \times n^2$

where:

r = rotating radius, mm, and n = rotating speed, r/min.