

Singapore Standard 142 : 1976
SPECIFICATION FOR STEEL PIPES, FITTINGS AND
SPECIALS FOR WATER, GAS AND SEWAGE

AMENDMENT No. 1

September 1977

Clause 5.7.1 *Insert* the following paragraph after the third paragraph of this clause.

'In the case of hand rendered fittings and specials, the 102 mm (4 in) cube test blocks shall be made direct from the mix before this is applied to the pipe. The test block shall be removed from the mould as soon as practicable, and cured under conditions of temperature and humidity identical with those in which the concrete lining of the fittings and specials is cured.'