

SINGAPORE STANDARD

# **SS 304 : 1985 (1996)**

(ICS 13.340.10)

SPECIFICATION FOR

## **Industrial overall**

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SINGAPORE STANDARD  
SPECIFICATION FOR INDUSTRIAL OVERALL

FOREWORD

This Singapore Standard was prepared to satisfy as wide as possible the spectrum of the industries' requirements for industrial overall.

Design, styles, sizing and mass per unit area of fabric used will be the subject of agreement between the buyer and manufacturer to cater for consumer demands.

In ensuring the standard specifies the minimum requirements, qualities of materials were dealt with in considerable details. They include breaking strength, tear strength, colour fastness and changes in dimensions.

This specification was prepared by the Technical Committee for Industrial Overall under the authority of the Consumer Products Industry Standards Committee.

In preparing this specification, reference was made to the following publications:

- |    |   |  |
|----|---|--|
| 1. | American Society<br>for Testing and Materials<br>ASTM D 1682 : 1975     | Breaking load and elongation of textile fabrics  |
| 2. | American Society<br>for Testing and Materials<br>ASTM D 2261 : 1983     | Tearing strength of woven fabrics by the tongue<br>(single rip) method (constant-rate-of-extension<br>tensile testing machine) |
| 3. | Australian Standard<br>AS L26 to L30 – 1966                             | Men's industrial clothing made from pre-shrunk<br>cotton cloth   |
| 4. | British Standard<br>BS 1006 : 1978                                      | Methods of test for colour fastness of textiles<br>and leather   |
| 5. | British Standard<br>BS 4679 : 1971                                      | Specification for protective suits for<br>construction workers   |
| 6. | British Standard<br>BS 2471 : 1978                                      | Methods of test for textiles – woven fabrics,<br>determination of mass per unit length and<br>mass per unit area               |
| 7. | British Standard<br>BS 2576 : 1977                                      | Methods of test for textiles – woven fabrics,<br>determination of breaking strength and<br>elongation (strip method)           |
| 8. | British Standard<br>BS 4303 : 1968 (1977)                               | Method for the determination of the resistance<br>to tearing of woven fabrics by the wing-rip<br>technique                     |
| 9. | International Organization<br>for Standardization<br>ISO 105/B01 : 1978 | Colour fastness to daylight  |

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|---|---|
| 10. International Organization<br>for Standardization<br>ISO 105/C04 : 1982       | Colour fastness to washing  |
| 11. International Organization<br>for Standardization<br>ISO 105/E04 : 1978       | Colour fastness to perspiration   |
| 12. International Organization<br>for Standardization<br>ISO 105/Part X12 : 1978) | Colour fastness to rubbing  |
| 13. Ministry of Defence<br>SAF/SPEC/G/478<br>(15 Sept 1975)                       | Overall, blue, one piece for port operation                                     |
| 14. Ministry of Defence<br>SAF/SPEC/G/049   | Overall, combination, temasek green   |
| 15. AATCC Test Method<br>96-1980  | Dimensional changes in laundering of woven<br>and knitted textiles, except wool |

Acknowledgement is made for the use of information from the above references.