

SINGAPORE STANDARD

# SS 33 : 1975

(ICS 23.040.10; 23.120)

SPECIFICATION FOR

## Cast iron spigot and socket soil, waste and ventilating pipe (Sand cast and spun) and fittings

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FIGURE

1. Right Hand Fittings - - - - -	6
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SINGAPORE STANDARD

**SPECIFICATION FOR CAST IRON SPIGOT AND SOCKET SOIL,  
WASTE AND VENTILATING PIPES (SAND CAST AND SPUN) AND FITTINGS**

FOREWORD

This specification was drawn up by the Technical Committee on cast iron pipes and fittings under the authority of the Building, Construction and Metal Industry Standards Committee.

In preparing the specification, British Standard 416 : 1973 'Cast iron spigot and socket soil, waste and ventilating pipes (sand cast and spun) and fittings' was used as the basis and acknowledgement is made for the use of information from the standard.

## 1 SCOPE

This Standard covers cast iron pipes, manufactured by the sand cast or spun process, with either Type 'A' or Type 'B' sockets, together with sand cast fittings. They are designed for use above ground for soil, waste and ventilating purposes in all types of buildings.

The pipes and fittings covered by the Standard are illustrated and dimensioned in Tables 1 to 30. The full range of fittings is available with Type 'A' and Type 'B' sockets.

## 2 DEFINITIONS

For the purposes of this Standard, the following definitions shall apply:

**2.1 Right Hand Fitting.** A bend or branch which is so constructed that, when it is viewed with the spigot downwards and with the access door facing the observer, the socket of the bend or the arm of the branch projects to the right (see Fig. 1).

**2.2 Left Hand Fitting.** A bend or branch which is so constructed that, when it is viewed as described in 2.1, the socket or the arm projects to the left.

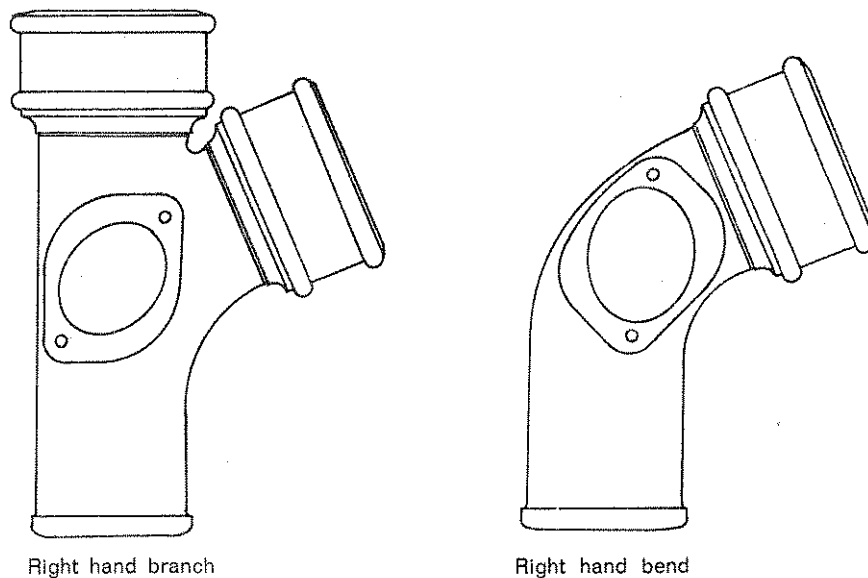


Fig. 1. Right hand fittings

## 3 QUALITY OF MATERIAL

The metal used for the manufacture of cast iron soil, waste and ventilating pipes and fittings, shall be suitable for the method of manufacture, and shall be of a quality not less than that specified in BS 1452 for Grade 10.\*

Screws, bolts and washers for access fittings shall comply with the requirements specified in Tables 14 and 15.

\* British Standard 1452 'Grey Iron Castings'.