Singapore Standard SS 22 : 1979

Specification for pressed steel sectional rectangular tanks

AMENDMENT NO. 3

December 2012

1. Page 7, Note of Clause 3(f)

In the first sentence, replace 'BS 5493' with 'the relevant standards'.

2. Page 7, 5.1, Materials

Replace the entire subclause with the following:

The steel used in the manufacture of the plates, stays, cleats and pads for connections shall conform to the requirements of the following standards:

- BS EN 10024 (Grade L275)
- BS 7668
- BS EN 10113-1
- BS EN 10113-2
- BS EN 10113-3
- BS EN 10210-1
- BS EN 10130
- BS 1449 Sections 1.1 to 1.15

3. Page 9, Clause 13, Connections

In the second sentence, replace 'BS 4504' with 'the BS EN 1092 series'.

4. Page 9, Clause 14, Welding of connections

In the second line, replace 'BS 5135' with 'BS EN 1011-1 and BS EN 1011-2'.