

SINGAPORE STANDARD

Code of practice for bulk liquid oxygen storage installations on user premises



CP 34 : 1985

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installations on user premises**

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The Chemical Industry Standards Committee appointed by the Standards Council consists of the following members:

	Name	Organization
Chairman:	Assoc Prof Sim Keng Yeow	Individual Capacity
Deputy Chairman:	Dr Lim Choon Siew	Singapore Institute of Standards and Industrial Research
Secretary:	Mrs Tan-Chan Lean Hong	Singapore Institute of Standards and Industrial Research
Members:	Mr Chua Teck Hock	Department of Scientific Services
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	Mr Ng Kok Pek	Institution of Engineers, Singapore
	Dr Ng Tju Lik	Singapore National Institute of Chemistry
	Dr Tan Thiam Chye	National University of Singapore
	Mr Yeow Kian Peng	Singapore Polytechnic

The Technical Committee appointed by the Chemical Industry Standards Committee and responsible for the preparation of this standard, consists of representatives from the following organizations:

	Name	Organization
Chairman:	Mr Go Heng Huat	Department of Industrial Safety
Secretary:	Mrs Tan-Chan Lean Hong	Singapore Institute of Standards and Industrial Research
Members:	Dr Lee Swee Yong	Chemical Industry Standards Committee
	Mr Pang Mun Hung	Registry of Vehicles
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	Mr Tan Guan Joo	Individual Capacity

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CODE OF PRACTICE FOR BULK LIQUID OXYGEN STORAGE
INSTALLATIONS ON USER PREMISES

FOREWORD

A Technical Committee had earlier drawn up a Singapore Standard on the caution labelling of hazardous substances. This Committee further identified that it was necessary to formulate Codes of Practice on the transportation and storage of three broad classes of hazardous substances namely (1) toxic chemicals and pesticides, (2) flammable substances and (3) industrial gases.

This Singapore Standard Code of Practice was drawn up by the Technical Committee on the Transportation and Storage of Industrial Gases and was approved by the Chemical Industry Standards Committee.

In preparing this Code of Practice, reference was made to the following publications:

- (1) IGC document contained in CPA/B1 (Issue No. 2) dated 27 August 1969 and further qualified by CPI Recommendations 1971 'Code of Practice for Bulk Liquid Oxygen on Customer's Sites'.
- (2) SOXAL publication 'The Safe Use of Oxygen in Industrial Process'.
- (3) NFPA 50 : 1979 'Standard for Bulk Oxygen Systems at Consumer Sites'.
- (4) AS 1894 : 1976 'Code of Practice for the Safe Handling of Cryogenic Fluids'.
- (5) Handbook of Compressed Gases, Compressed Gas Association, Inc., New York, Second Edition 1981.
- (6) AS 1940 : 1982 'The Storage and Handling of Flammable and Combustible Liquids'.

Acknowledgement is made for the use of information from these publications.

1. SCOPE

1.1 This Code of Practice covers the general principles recommended for bulk liquid oxygen storage installations on industrial and institutional user premises where the supply to the user premises originates outside the user premises and is delivered by mobile equipment.

Where there is any doubt, the advice of the competent authority and the oxygen supplier should be sought.

1.2 This code covers an installation, on user premises, where the capacity of liquid is more than 500 litres or less than 100,000 litres.

1.3 More extensive safety precautions must be employed where extreme hazards are involved, as in highly congested areas or where associated equipment has only a small safety margin. The relevant authority may specify these additional safety requirements.

1.4 The observance of any Statutory provision remains the responsibility of the user.