

SS EN 1991-4: 2010 (2015)

EN 1991-4 : 2006, IDT (ICS 91.010.30

# SINGAPORE STANDARD

# **Eurocode 1: Actions on structures**

- Part 4: Silos and tanks

(This national standard is the identical implementation of EN 1991-4: 2006 and is adopted with permission of CEN, Avenue Marnix 17, 1000 Brussels)

Confirmed 2015





SS EN 1991-4: 2010 (2015)

EN 1991-4: 2006, IDT

(ICS 91.010.30)

SINGAPORE STANDARD

**Eurocode 1: Actions on structures** 

- Part 4: Silos and tanks

All rights reserved. Unless otherwise specified, no part of this Singapore Standard may be reproduced or utilised in any form or by any means, electronic or mechanical, including photocopying and microfilming, without permission in writing from SPRING Singapore at the address below:

SPRING Singapore 1 Fusionopolis Walk #01-02 South Tower, Solaris Singapore 138628

Email: standards@spring.gov.sg

# SS EN 1991-4: 2010 (2015)

This Singapore Standard was approved by the Building and Construction Standards Committee on behalf of the Standards Council of Singapore on 8 July 2010.

First published, 2010

The Building and Construction Standards Committee appointed by the Standards Council consists of the following members:

		Name	Capacity
Chairman	:	Mr Goh Peng Thong	Member, Standards Council
1 <sup>st</sup> Dy Chairman	:	Mr Lee Chuan Seng	Member, Standards Council
		Mr Tan Tian Chong	Member, Standards Council
Secretary	:	Mr Kenneth Lim	SPRING Singapore
Members	:	Mr Boo Geok Kwang	Singapore Civil Defence Force
		Er. Chan Ewe Jin	Institution of Engineers, Singapore
		Mr Chan Yew Kwong	Ministry of Manpower
		Mr Paul Fok	Land Transport Authority
	Mr Goh Ngan Hong		Singapore Institute of Surveyors and Valuers
Mr A		Mr Anselm Gonsalves	National Environment Agency
		Mr Desmond Hill	Singapore Contractors Association Limited
		Mr Benedict Lee Khee Chong	Singapore Institute of Architects
		Ms Andris Leong	Building and Construction Authority
		Assoc Prof Leong Eng Choon	Nanyang Technological University
		Dr Lim Lan-Yuan	Association of Property and Facility Managers
Mr McDonald Low		Mr McDonald Low	Real Estate Developers' Association of Singapore
	Mr Larry Ng Lye Hock		Urban Redevelopment Authority
		Assoc Prof Gary Ong Khim Chye	National University of Singapore
	Mr Davis Ong Wee Choon Er. Shum Chee Hoong		Singapore Manufacturers' Federation
			Housing & Development Board
		Dr Tan Guan	Association of Consulting Engineers, Singapore
		Mr Tang Pei Luen	JTC Corporation
Co-opted Members	:	Prof Choo Yoo Sang	National University of Singapore
		Dr Tam Chat Tim	Individual Capacity

The Technical Committee on Building Structure and Sub-structure appointed by the Building and Construction Standards Committee and responsible for the preparation of this standard consists of representatives from the following organisations:

		Name	Capacity
Chairman	:	Dr Tan Guan	Member, Building and Construction Standards Committee
Co-Chairman	:	Er. Chew Keat Chuan	Building and Construction Authority
Secretary	:	Ms Lee Hiok Hoong	SPRING Singapore
Members	:	Er. Chan Ewe Jin LTC Cheok Poh Chin Dr Ho Nyok Yong Mr Ho Wan Boon Mdm Neo Bian Hong Assoc Prof Gary Ong Khim Chye Mr Sze Thiam Siong Er. Angeline Tan Bee Hoon	Institution of Engineers, Singapore Singapore Civil Defence Force Singapore Contractors Association Limited Singapore Structural Steel Society Land Transport Authority Singapore Concrete Institute Setsco Services Pte Ltd Housing & Development Board
Co-opted Members	:	Er. Tan Jui Teck Prof Tan Kiang Hwee Er. Tang Pei Luen Assoc Prof Susanto Teng Dr Tam Chat Tim	CPG Corporation Pte Ltd  National University of Singapore  JTC Corporation  Nanyang Technological University  Individual Capacity
		Dr Tan Teng Hooi	Individual Capacity

The following Technical Experts contributed in their *individual capacity* to the preparation of this standard:

Dr Tan Teng Hooi (WG Convenor)
Er. Thung Sek Kwang (WG Secretary)

Mr Adrian Billinghurst

Er. Fred Lee Ka Wing

Er. Lim Peng Hong Er. Low Kam Fook

Er. Tan See Chee

Mr Tong Tee Hui

The organisations in which the experts are involved are:

Beca Carter Hollings Ferner (SEA) Pte Ltd Building and Construction Authority CPG Consultants Pte Ltd Maunsell Consultants (Singapore) Pte Ltd Ministry of Manpower PH Specialist Consultant T.Y.Lin International Pte Ltd Worley Parsons Pte Ltd

#### **National Foreword**

This Singapore Standard was prepared by the Technical Committee on Building Structure and Substructure under the direction of the Building and Construction Standards Committee.

This SS EN is the identical implementation of EN 1991-4 : 2006 'Eurocode 1 – Actions on structures – Part 4: Silos and tanks' and is adopted with permission of CEN Rue de Stassart 36, B-1050 Brussels.

Attention is drawn to the following:

- The comma has been used throughout as a decimal marker whereas in Singapore Standards, it is a practice to use a full point on the baseline as the decimal marker.
- The Singapore Standards which implement international or European publications referred to in this document may be found in the SS Electronic Catalogue at: http://www.singaporestandardseshop.sq

The EN gives values with notes indicating where national choices may be made. Where a normative part of the EN allows for national choice to be made, the range and possible choice will be given in the normative text, and a note will qualify it as a Nationally Determined Parameter (NDP). NDPs can be a specific value for a factor, a specific level or class, a particular method or a particular application rule if several are proposed in the EN.

The requirements of this SS EN 1991-4: 2010 are to be read in conjunction with the Singapore National Annex (NA) to SS EN 1991-4: 2010 which contains information on the Singapore Nationally Determined Parameters and is published separately.

National choice is allowed in EN 1991-4 through the following clauses:

- -2.5(5)
- 3.6(2)
- 5.2.4.3.1(3)
- 5.4.1(3)
- 5.4.1(4)
- A.4(3)
- B.2.14(1)

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. SPRING Singapore shall not be held responsible for identifying any or all of such patent rights.

#### NOTE

- Singapore Standards are subject to periodic review to keep abreast of technological changes and new technical developments. The changes in Singapore Standards are documented through the issue of either amendments or revisions.
- 2. Compliance with a Singapore Standard does not exempt users from legal obligations.

# EUROPEAN STANDARD NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

EN 1991-4

May 2006

ICS 91.010.30

Supersedes ENV 1991-4:1995

## **English Version**

# Eurocode 1 - Actions on structures - Part 4: Silos and tanks

Eurocode 1 - Actions sur les structures - Partie 4: Silos et réservoirs

Eurocode 1: Einwirkungen auf Tragwerke - Teil 4: Einwirkungen auf Silos und Flüssigkeitsbehälter

This European Standard was approved by CEN on 12 October 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

BACKGROUND OF THE EUROCODE PROGRAMME
STATUS AND FIELD OF APPLICATION OF EUROCODES
STATUS AND FIELD OF APPLICATION OF EUROCODES
NATIONAL STANDARDS IMPLEMENTING EUROCODESLINKS BETWEEN EUROCODES AND HARMONIZED TECHNICAL SPECIFICATIONS (ENS AND ETAS) FOR
LINKS BETWEEN EUROCODES AND HARMONIZED TECHNICAL SPECIFICATIONS (ENS AND ETAS) FOR
PRODUCTS
ADDITIONAL INFORMATION SPECIFIC TO EN1991-4
NATIONAL ANNEX FOR EN1991-4
SECTION 1 GENERAL
1.1 Scope
1.1.1 Scope of EN 1991 - Eurocode 1
1.1.2 Scope of EN 1991-4 actions on structures: silos and tanks
1.2 NORMATIVE REFERENCES
1.3 ASSUMPTIONS
1.4 DISTINCTION BETWEEN PRINCIPLES AND APPLICATION RULES
1.6 SYMBOLS USED IN PART 4 OF EUROCODE 1
1.6.1 Roman upper case letters
1.6.2 Roman lower case letters
1.6.3 Greek upper case letters 1
1.6.4 Greek lower case letters 2
1.6.5 Subscripts
SECTION 2 REPRESENTATION AND CLASSIFICATION OF ACTIONS 2
2.1 REPRESENTATION OF ACTIONS ON SILOS2
2.2 REPRESENTATION OF ACTIONS ON TANKS
2.3 CLASSIFICATION OF ACTIONS ON SILOS
2.4 CLASSIFICATION OF ACTIONS ON TANKS
2.5 ACTION ASSESSMENT CLASSIFICATION
SECTION 3 DESIGN SITUATIONS 2
3.1 GENERAL
3.2 DESIGN SITUATIONS FOR STORED SOLIDS IN SILOS
3.3 DESIGN SITUATIONS FOR DIFFERENT SILO GEOMETRICAL ARRANGEMENTS
3.4 DESIGN SITUATIONS FOR SPECIFIC CONSTRUCTION FORMS
3.5 DESIGN SITUATIONS FOR STORED LIQUIDS IN TANKS
3.6 PRINCIPLES FOR DESIGN FOR EXPLOSIONS
SECTION 4 PROPERTIES OF PARTICULATE SOLIDS  3
4.1 GENERAL 3 4.2 PARTICULATE SOLIDS PROPERTIES 3
4.2 PARTICULATE SOLIDS PROPERTIES
4.2.2 Testing and evaluation of solids properties
4.2.3 Simplified approach
4.3 TESTING PARTICULATE SOLIDS
4.3.1 Test procedures 3
4.3.2 Bulk unit weight $\gamma$
4.3.3 Coefficient of wall friction $\mu$
4.3.4 Angle of internal friction $\phi_1$
- '-
4.3.5 Lateral pressure ratio <i>K</i>
4.3.7 Patch load solid reference factor $C_{\text{OD}}$ 3
7.5.7 1 aton load solid reference factor Cop
SECTION 5 LOADS ON THE VERTICAL WALLS OF SILOS  4
5.1 GENERAL 4 5.2 SI ENDER SILOS

	Filling loads on vertical walls	
	Discharge loads on vertical walls	
	Substitute uniform pressure increase for filling and discharge patch loads	
	Discharge loads for circular silos with large outlet eccentricities	
	SQUAT AND INTERMEDIATE SLENDERNESS SILOS	
	Filling loads on vertical walls	
	Discharge loads on vertical walls	
	Large eccentricity filling loads in squat and intermediate circular silos	
	Large eccentricity discharge loads in squat and intermediate circular silos	
	RETAINING SILOS	
	Filling loads on vertical walls	
	Discharge loads on vertical walls	
	SILOS CONTAINING SOLIDS WITH ENTRAINED AIR	
	General	
	Loads in silos containing fluidized solids	
	THERMAL DIFFERENTIALS BETWEEN STORED SOLIDS AND THE SILO STRUCTURE	
	General	
	Pressures due to reduction in ambient atmospheric temperature	
	Pressures due to filling with hot solids	
	LOADS IN RECTANGULAR SILOS	
5.7.1		
5.7.2	Silos with internal ties	65
SECTION	N 6 LOADS ON SILO HOPPERS AND SILO BOTTOMS	66
	GENERAL	
	Physical properties	
	General rules	
	FLAT BOTTOMS	
	Vertical pressures on flat bottoms in slender silos	
	Vertical pressures on flat bottoms in squat and intermediate silos	
	STEEP HOPPERS	
6.3.1		
	Filling loads	
	Discharge loads	
	SHALLOW HOPPERS	
	Mobilized friction	
	Filling loads	
	Discharge loads	
6.5	HOPPERS IN SILOS CONTAINING SOLIDS WITH ENTRAINED AIR	73
SECTION	N 7 LOADS ON TANKS FROM LIQUIDS	74
	-	
	GENERAL	
	LOADS DUE TO STORED LIQUIDS	
	LIQUID PROPERTIES	
7.4	SUCTION DUE TO INADEQUATE VENTING	74
ANNEX A	1	75
	OF DESIGN - SUPPLEMENTARY PARAGRAPHS TO EN 1990 FOR SILOS AND TANKS	
A.1	General	
A.2	Ultimate limit state	
A.3	Actions for combination	
A.4	Design situations and action combinations for Action Assessment Classes 2 and 3	
A.5	Action combinations for Action Assessment Class 1	78
ANNEX I	}	79
	NS, PARTIAL FACTORS AND COMBINATIONS OF ACTIONS ON TANKS	
B.1	General	
B.2	Actions	79
B.3 B.4	Partial factors for actions	81

ANNEX C	,	82
MEASUI	REMENT OF PROPERTIES OF SOLIDS FOR SILO LOAD EVALUATION	82
C.1	Object	
C.2	Field of application	
C.3	Notation	82
C.4	Definitions	83
C.5	Sampling and preparation of samples	83
C.6	Bulk unit weight γ	84
C.7	Wall friction	85
C.8	Lateral pressure ratio <i>K</i>	87
C.9	Strength parameters: cohesion $c$ and internal friction angle $\phi_1$	88
C.10	Effective elastic modulus $E_S$	91
C.11 conve	Assessment of the upper and lower characteristic values of a property and determination factor <i>a</i>	n of the
ANNEX D		97
EVALUA	TION OF PROPERTIES OF SOLIDS FOR SILO LOAD EVALUATION	97
D.1	Object	
D.2	Evaluation of the wall friction coefficient for a corrugated wall	
D.3	Internal and wall friction for coarse-grained solids without fines	
ANNEX E		99
VALUES	OF THE PROPERTIES OF PARTICULATE SOLIDS	99
E.1	General	
E.2	Defined values	99
ANNEX F		100
FLOW P.	ATTERN DETERMINATION	100
F.1	Mass and funnel flow.	
ANNEX G		101
AI TERN	ATIVE RULES FOR PRESSURES IN HOPPERS	101
G.1	General	
G.2	Notation	
G.3	Definitions	
G.4	Design situations.	
G.5	Evaluation of the bottom load multiplier $C_{\rm b}$	
G.6	Filling pressures on flat and nearly-flat bottoms	
G.0 G.7	Filling pressures in hoppers	
G.7 G.8	Discharge pressures on flat or nearly-flat bottoms	
G.9	Discharge pressures on hoppers	
G.10	Alternative expression for the discharge hopper pressure ratio $F_e$	
ANNEX H	•	105
ACTION	S DUE TO DUST EXPLOSIONS	105
H.1	General	
H.2	Scope	
H.3	Notation	
H.4	Explosive dusts and relevant properties	
H.5	Ignition sources	
H.6	Protecting precautions	
H.7	Design of structural elements	106
H.8	Design pressure	
H.9	Design for underpressure	
H.10	Design of venting devices	
H.11	Reaction forces by venting	107

## **Foreword**

This document (EN 1991-4:2006) has been prepared by Technical Committee CEN/TC250 "Structural Eurocode", the secretariat of which is held by BSI.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by March 2010.

This document supersedes ENV 1991-4:1995.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## **Background of the Eurocode programme**

In 1975, the Commission of the European Community decided on an action programme in the field of construction, based on Article 95 of the Treaty. The objective of the programme was the elimination of technical obstacles to trade and the harmonization of technical specifications.

Within this action programme, the Commission took the initiative to establish a set of harmonized technical rules for the design of construction works which, in a first stage, would serve as an alternative to the national rules in force in the Member States and, ultimately, would replace them.

For fifteen years, the Commission, with the help of a Steering Committee with Representatives of Member States, conducted the development of the Eurocodes programme, which led to the first generation of European codes in the 1980s.

In 1989, the Commission and the Member States of the EU and EFTA decided, on the basis of an agreement <sup>1)</sup> between the Commission and CEN, to transfer the preparation and the publication of the Eurocodes to the CEN through a series of Mandates, in order to provide them with a future status of European Standard (EN). This links *de facto* the Eurocodes with the provisions of all the Council's Directives and/or Commission's Decisions dealing with European standards (e.g. the Council Directive 89/106/EEC on construction products CPD and Council Directives 93/37/EEC, 92/50/EEC and 89/440/EEC on public works and services and equivalent EFTA Directives initiated in pursuit of setting up the internal market).

The Structural Eurocode programme comprises the following standards generally consisting of a number of parts:

EN1990	Eurocode:	Basis of structural design
EN1991		Actions on structures
EN1992	Eurocode 2:	Design of concrete structures
EN1993	Eurocode 3:	Design of steel structures
EN1994	Eurocode 4:	Design of composite steel and concrete structures
EN1995	Eurocode 5:	Design of timber structures
EN1996	Eurocode 6:	Design of masonry structures
EN1997	Eurocode 7:	Geotechnical design
EN1998	Eurocode 8:	Design of structures for earthquake resistance
EN1999	Eurocode 9:	Design of aluminium structures

Agreement between the Commission of the European Communities and the European Committee for Standardisation (CEN) concerning the work on Eurocodes for the design of building and civil engineering works (BC/CEN/03/89).

Eurocode standards recognize the responsibility of regulatory authorities in each Member State and have safeguarded their right to determine values related to regulatory safety matters at national level where these continue to vary from State to State.

## Status and field of application of Eurocodes

The Member States of the EU and EFTA recognize that Eurocodes serve as reference documents for the following purposes:

- as a means to prove compliance of building and civil engineering works with the essential requirements of Council Directive 89/106/EEC, particularly Essential Requirement N°1 Mechanical resistance and stability and Essential Requirement N°2 Safety in case of fire;
- as a basis for specifying contracts for construction works and related engineering services;
- as a framework for drawing up harmonized technical specifications for construction products (ENs and ETAs).

The Eurocodes, as far as they concern the construction works themselves, have a direct relationship with the Interpretative Documents<sup>2)</sup> referred to in Article 12 of the CPD, although they are of a different nature from harmonized product standards<sup>3)</sup>. Therefore, technical aspects arising from the Eurocodes work need to be adequately considered by CEN Technical Committees and/or EOTA Working Groups working on product standards with a view to achieving full compatibility of these technical specifications with the Eurocodes.

The Eurocode standards provide common structural design rules for everyday use for the design of whole structures and component products of both a traditional and an innovative nature. Unusual forms of construction or design conditions are not specifically covered and additional expert consideration will be required by the designer in such cases.

## **National Standards implementing Eurocodes**

The National Standards implementing Eurocodes will comprise the full text of the Eurocode (including any annexes), as published by CEN, which may be preceded by a National title page and National foreword, and may be followed by a National Annex.

The National Annex may only contain information on those parameters which are left open in the Eurocode for national choice, known as Nationally Determined Parameters, to be used for the design of buildings and civil engineering works to be constructed in the country concerned, i.e.:

- values and/or classes where alternatives are given in the Eurocode,
- values to be used where a symbol only is given in the Eurocode,
- country specific data (geographical, climatic, etc), e.g. snow map,
- the procedure to be used where alternative procedures are given in the Eurocode.

It may also contain:

<sup>&</sup>lt;sup>2)</sup> According to Article 3.3 of the CPD, the essential requirements (ERs) shall be given concrete form in interpretative documents for the creation of the necessary links between the essential requirements and the mandates for harmonized ENs and ETAGs/ETAs.

<sup>3)</sup> According to Article 12 of the CPD the interpretative documents shall:

a) give concrete form to the essential requirements by harmonizing the terminology and the technical bases and indicating classes or levels for each requirement where necessary;

b) indicate methods of correlating these classes or levels of requirement with the technical specifications, e.g. methods of calculation and of proof, technical rules for project design, etc.;

c) serve as a reference for the establishment of harmonized standards and guidelines for European technical approvals. The Eurocodes, *de facto*, play a similar role in the field of the ER 1 and a part of ER 2.

- decisions on the application of informative annexes,
- references to non-contradictory complementary information to assist the user to apply the Eurocode.

# Links between Eurocodes and harmonized technical specifications (ENs and ETAs) for products

There is a need for consistency between the harmonized technical specifications for construction products and the technical rules for works<sup>4)</sup>. Furthermore, all the information accompanying the CE Marking of the construction products which refer to Eurocodes shall clearly mention which Nationally Determined Parameters have been taken into account.

## Additional information specific to EN1991-4

EN 1991-4 gives design guidance for the assessment of actions for the structural design of silos and tanks.

EN 1991-4 is intended for clients, designers, contractors and relevant authorities.

EN 1991-4 is intended to be used in conjunction with EN 1990, with the other parts of EN 1991, with EN 1992 and EN 1993, and with the other parts of EN 1994 to EN 1999 relevant to the design of silos and tanks.

#### National Annex for EN1991-4

This standard gives alternative procedures, values and recommendations for classes with notes indicating where national choices may have to be made. Therefore the National Standard implementing EN 1991-4 should have a National Annex containing all Nationally Determined Parameters to be used for the design of buildings and civil engineering works to be constructed in the relevant country.

National choice is allowed in EN 1991-4 through:

- 2.5 (5)
- -3.6(2)
- 5.2.4.3.1 (3)
- 5.4.1 (3)
- 5.4.1 (4)
- A.4 (3)
- B.2.14(1)

<sup>4)</sup> See Article 3.3 and Article 12 of the CPD, as well as clauses 4.2, 4.3.1, 4.3.2 and 5.2 of ID 1.

## **Section 1 General**

## 1.1 Scope

#### 1.1.1 Scope of EN 1991 - Eurocode 1

- (1)P EN 1991 provides general principles and actions for the structural design of buildings and civil engineering works including some geotechnical aspects and shall be used in conjunction with EN 1990 and EN 1992-1999.
- (2) EN 1991 also covers structural design during execution and structural design for temporary structures. It relates to all circumstances in which a structure is required to give adequate performance.
- (3) EN 1991 is not directly intended for the structural appraisal of existing construction, in developing the design of repairs and alterations or for assessing changes of use.
- (4) EN 1991 does not completely cover special design situations which require unusual reliability considerations such as nuclear structures for which specified design procedures should be used.

### 1.1.2 Scope of EN 1991-4 actions on structures: silos and tanks

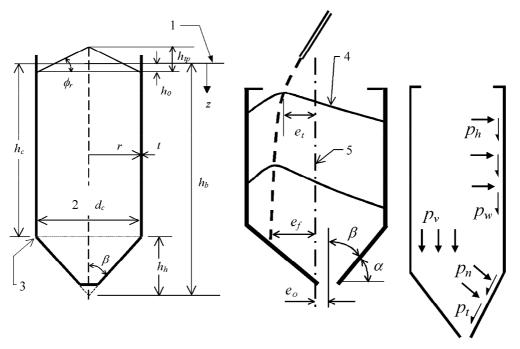
- (1)P This part provides general principles and actions for the structural design of silos for the storage of particulate solids and tanks for the storage of fluids and shall be used in conjunction with EN 1990, other parts of EN 1991 and EN 1992 to EN 1999.
- (2) This part includes some provisions for actions on silo and tank structures that are not only associated with the stored solids or liquids (e.g. the effects of thermal differentials, aspects of the differential settlements of batteries of silos)
- (3) The following geometrical limitations apply to the design rules for silos:
- the silo cross-section shapes are limited to those shown in Figure 1.1d, though minor variations may be accepted provided the structural consequences of the resulting changes in pressure are considered;
- the following dimensional limitations apply:

$$h_{\rm b}/d_{\rm c} < 10$$
  
 $h_{\rm b} < 100 \text{ m}$   
 $d_{\rm c} < 60 \text{ m}$ 

- the transition lies in a single horizontal plane (see Figure 1.1a);
- the silo does not contain an internal structure such as a cone or pyramid with its apex uppermost, crossbeams, etc. However, a rectangular silo may contain internal ties.
- (4) The following limitations on the stored solids apply to the design rules for silos:
- each silo is designed for a defined range of particulate solids properties;
- the stored solid is free-flowing, or the stored solid can be guaranteed to flow freely within the silo container as designed (see 1.5.12 and Annex C);
- the maximum particle diameter of the stored solid is not greater than  $0.03d_{\rm c}$  (see Figure 1.1d).

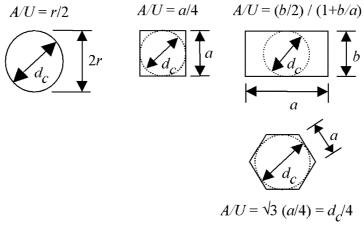
NOTE: When particles are large compared to the silo wall thickness, account should be taken of the effects of single particles applying local forces on the wall.

- (5) The following limitations on the filling and discharge arrangements apply to the design rules for silos:
- filling involves only negligible inertia effects and impact loads;
- where discharge devices are used (for example feeders or internal flow tubes) solids flow is smooth and central.



a) Geometry

- b) Eccentricities
- c) Pressures and tractions



d) Cross-section shapes

## Key

- 1 Equivalent surface
- 2 Inside dimension
- 3 Transition
- 4 Surface profile for full condition
- 5 Silo centre line

Figure 1.1: Silo forms showing dimensions and pressure notation

- (6) Only hoppers that are conical (i.e. axisymmetric), square pyramidal or wedge-shaped (i.e. with vertical end walls) are covered by this standard. Other hopper shapes and hoppers with internals require special considerations.
- (7) Some silos with a systematically non-symmetric geometry are not specifically covered by this standard. These cases include a chisel hopper (i.e. a wedge hopper beneath a circular cylinder) and a diamond-back hopper.
- (8) The design rules for tanks apply only to tanks storing liquids at normal atmospheric pressure.
- (9) Actions on the roofs of silos and tanks are given in EN 1991-1-1, EN 1991-1-3 to EN 1991-1-7 and EN 1991-3 as appropriate.
- (10) The design of silos for reliable solids discharge is outside the scope of this standard.
- (11) The design of silos against silo quaking, shocks, honking, pounding and silo music is outside the scope of this standard.

NOTE: These phenomena are not well understood, so the use of this standard does not guarantee that they will not occur, or that the structure is adequate to resist them.

#### 1.2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication applies (including amendments).

ISO 3898:1997 Basis of design for structures: Notation. General symbols

NOTE: The following European Standards which are published or in preparation are cited at the appropriate places in the text:

EN 1990 Basis of structural design

EN 1991-1-1 Eurocode 1: Actions on structures: Part 1.1: Densities, self-weight and imposed loads

EN 1991-1-2 Eurocode 1: Actions on structures: Part 1.2: Actions on structures exposed to fire

EN 1991-1-3 Eurocode 1: Actions on structures: Part 1.3: Snow loads

EN 1991-1-4 Eurocode 1: Actions on structures: Part 1.4: Wind actions

EN 1991-1-5 Eurocode 1: Actions on structures: Part 1.5: Thermal actions

EN 1991-1-6 Eurocode 1: Actions on structures: Part 1.6: General actions. Actions during execution

EN 1991-1-7 Eurocode 1: Actions on structures: Part 1.7: Accidental actions

EN 1991-2 Eurocode 1: Actions on structures: Part 2: Traffic loads on bridges

EN 1991-3 Eurocode 1: Actions on structures: Part 3: Actions induced by cranes and machinery

EN 1992 Eurocode 2: Design of concrete structures

EN 1992-4 Eurocode 2: Design of concrete structures: Part 4: Liquid retaining and containment structures

EN 1993 Eurocode 3: Design of steel structures

EN 1993-1-6 Eurocode 3: Design of steel structures: General rules: Part 1.6: Supplementary rules for the strength and stability of shell structures

# EN 1991-4:2006 (E)

EN 1993-4-1	Eurocode 3: Design of steel structures: Part 4.1: Silos
EN 1993-4-2	Eurocode 3: Design of steel structures: Part 4.2: Tanks
EN 1994	Eurocode 4: Design of composite steel and concrete structures
EN 1995	Eurocode 5: Design of timber structures
EN 1996	Eurocode 6: Design of masonry structures
EN 1997	Eurocode 7: Geotechnical design
EN 1998	Eurocode 8: Design of structures for earthquake resistance
EN 1999	Eurocode 9: Design of aluminium alloy structures