

SINGAPORE STANDARD

# **Specification for personal fall-arrest systems**

– Part 5 : Connectors with self-closing and  
self-locking gates

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– Part 5 : Connectors with self-closing and self-locking gates

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## SS 528 : Part 5 : 2006 (2014)

This Singapore Standard was approved by the General Engineering and Safety Standards Committee on behalf of the Standards Council of Singapore on 16 October 2006.

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The General Engineering and Safety Standards Committee appointed by the Standards Council consists of the following members:

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The Technical Committee on Personal Safety and Ergonomics appointed by the General Engineering and Safety Standards Committee and responsible for the preparation of this standard consists of representatives from the following organisations:

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The organisations in which the experts of the Working Group are involved are:

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*Institution of Engineers Singapore*  
*Jubilant International Pte Ltd*  
*Ministry of Manpower*  
*PDS International Pte Ltd*  
*QMT Industrial and Safety Pte Ltd*  
*QSS Safety Products (S) Pte Ltd*  
*Singapore Contractors Association Limited*  
*TÜV SÜD PSB Corporation Pte Ltd*

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## National Foreword

This Singapore Standard was prepared by the Technical Committee on Personal Safety and Ergonomics under the purview of the General Engineering and Safety Standards Committee.

This standard, which comes in six parts, supersedes the requirements for safety harnesses described in SS 402 : Part 1 : 1997 – ‘Industrial safety belts and harnesses – Part 1 : General requirements’ and SS 402 : Part 2 : 1997 – ‘Industrial safety belts and harnesses – Part 2 : Permanent anchors’. The requirements for safety belts are currently being revised.

The six parts of SS 528, to be read in conjunction, are as follows:

- Part 1 : Full-body harnesses
- Part 2 : Lanyards and energy absorbers
- Part 3 : Self-retracting lifelines
- Part 4 : Vertical rails and vertical lifelines incorporating a sliding-type fall arrester
- Part 5 : Connectors with self-closing and self-locking gates
- Part 6 : System performance tests

This part of SS 528 is identical with ISO 10333-5 : 2001 – ‘Personal fall-arrest systems – Part 5 : Connectors with self-closing and self-locking gates’, published by the International Organization for Standardization.

Attention is also drawn to the following:

1. Where the words ‘International Standard’ appear, they should be interpreted as ‘Singapore Standard’.
2. The comma has been used throughout as a decimal marker in ISO 10333-5, whereas in Singapore Standards it is a practice to use a full-point on the baseline as the decimal marker.
3. The reference to International Standards shall be replaced by the following Singapore Standards:

International Standard	Corresponding Singapore Standard
ISO 10333-1 : 2000	SS 528 : Part 1 : 2006 – Specification for personal fall-arrest systems – Full-body harnesses
ISO 10333-2 : 2000	SS 528 : Part 2 : 2006 – Specification for personal fall-arrest systems – Lanyards and energy absorbers
ISO 10333-3 : 2000	SS 528 : Part 3 : 2006 – Specification for personal fall-arrest systems – Self-retracting lifelines
ISO 10333-4 : 2002	SS 528 : Part 4 : 2006 – Specification for personal fall-arrest systems – Vertical rails and vertical lifelines incorporating a sliding-type fall arrester
ISO 10333-5 : 2001	SS 528 : Part 5 : 2006 – Specification for personal fall-arrest systems – Connectors with self-closing and self-locking gates
Future part 6 to ISO 10333	SS 528 : Part 6 : 2006 – Specification for personal fall-arrest systems – System performance tests

NOTE – At the time of publication of this standard, the ‘future part 6 to ISO 10333’ has already been published as ISO 10333-6 : 2004.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

**NOTE**

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions.*
2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR.*
3. *Compliance with a SS or TR does not exempt users from any legal obligations.*



## **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 10333 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 10333-5 was prepared by Technical Committee ISO/TC 94, *Personal safety — Protective clothing and equipment*, Subcommittee SC 4, *Personal equipment for protection against falls*.

ISO 10333 consists of the following parts, under the general title *Personal fall-arrest systems*:

- *Part 1: Full-body harnesses*
- *Part 2: Lanyards and energy absorbers*
- *Part 3: Self-retracting lifelines*
- *Part 4: Vertical rails and vertical lifelines incorporating a sliding-type fall arrester*
- *Part 5: Connectors with self-closing and self-locking gates*

The system performance tests will be the subject of a future part 6 to ISO 10333.

## **Introduction**

In cases where the hazard of falling from a height exists and where, for technical reasons or for work of very short duration, safe access cannot be otherwise provided, it is necessary to consider the use of personal fall-arrest systems (PFAS). Such use should never be improvised and its adoption should be specifically provided for in the appropriate formal provisions for safety in the work place.

PFAS complying with this part of ISO 10333 should satisfy ergonomic requirements and should only be used if the work allows means of connection to a suitable anchor device of demonstrated strength and if it can be implemented without compromising the safety of the user. Personnel should be trained and instructed in the safe use of the equipment and be observant of such training and instruction.

This part of ISO 10333 is based on current knowledge and practice concerning the use of PFAS that incorporate a full body harness.

This part of ISO 10333 presumes that the manufacturer of the PFAS, subsystems or components will, for the sake of consistency and traceability, operate a quality management system which will comply with national and regional regulations in force at the time. Guidance on the form this quality management system may take can be found in ISO 9000 (all parts), *Quality management and quality assurance standards*.

## Specification for personal fall-arrest systems – Part 5 : Connectors with self-closing and self-locking gates

### 1 Scope

This part of ISO 10333 specifies requirements, test methods, instructions for use and maintenance, marking, labelling and packaging, as appropriate, for connectors with self-closing and self-locking gates made from metallic materials.

Connectors are used in personal fall-arrest systems (PFAS), which will be specified in a future International Standard (see ISO 10333-6 in the Bibliography), such that, if an arrest takes place, the arresting force will not exceed 6 kN. This part of ISO 10333 is applicable only to connectors limited to single person use of a total mass not exceeding 100 kg.

As  
amended  
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**NOTE** Users of fall protection equipment whose total mass (including tools and equipment) exceeds 100 kg are advised to seek advice from the equipment manufacturer regarding the suitability of this equipment, which may need additional testing.

The scope of this part of ISO 10333 does not extend to:

- a) attachment elements, fastening buckles, adjusting buckles and other metallic fittings used in the manufacture of full-body harnesses, which are specified in ISO 10333-6;
- b) connectors used for material-lifting purposes;
- c) connectors used in special techniques or situations, e.g. rescue, or rope access.

This part of ISO 10333 does not specify those additional requirements that would apply when connectors are subjected to special conditions of use (where, for example, there exist unusual limitations concerning access to the place of work and/or particular environmental factors). Thus, treatments to ensure the durability of the materials of construction (such as heat treatment, anti-corrosion treatment, protection against physical and chemical hazards) are not specified in this part of ISO 10333, but should comply with appropriate International Standards or, failing that, with national standards and other specifications dealing with relevant physical characteristics and/or the safety of users. In particular, when it is considered necessary to test the corrosion resistance of metallic parts of the equipment, reference should be made to ISO 9227.

### 2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of ISO 10333. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of ISO 10333 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 9227:1990, *Corrosion tests in artificial atmospheres — Salt spray tests*

ISO 10333-1, *Personal fall-arrest systems — Part 1: Full-body harnesses*