

SINGAPORE STANDARD**Manhole tops and surface-box tops**

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SINGAPORE STANDARD

Manhole tops and surface-box tops

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This Singapore Standard was approved by the Building Materials Product Standards Committee on behalf of the Standards Council of Singapore on 3 December 1999.

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Deputy Chairman	: Mr Goh Soo Meng	<i>Institution of Engineers Singapore</i>
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Foreword

This Singapore Standard was prepared by the Technical Committee on External Works under the direction of the Building Materials Product Standards Committee.

It is a revised edition of SS 30 : 1981.

It incorporates in particular the following changes from the previous edition:

- (a) Design load;
- (b) Place of installation;
- (c) Materials;
- (d) Design requirements;
- (e) Testing.

This standard made reference to EN 124 : 1994 'Gully tops and manhole tops for vehicular and pedestrian areas – Design requirements, type testing, marking, quality control' and is produced with permission of CEN, rue de Stassart 36, B-1050 Brussels. All exploitation rights of the European Standard in any form and by any means are reserved worldwide by CEN to CEN members and no production may be undertaken without expressed permission in writing of CEN through PSB.

Acknowledgement is made for the use of information from the above reference.

NOTE

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Specification for manhole tops and surface-box tops

1 Scope

This Singapore Standard specifies requirements for manhole tops, gully tops and surface-box tops with a clear opening up to and including 1000 mm, for installation within areas subjected to pedestrian and / or vehicular traffic. This standard does not apply to floor and roof gullies in buildings.

*As amended
Sep 2006*

The purpose of this standard is to establish definitions, grades, materials, design and testing requirements and marking of manhole tops and surface-box tops.

2 Normative references

*As amended
Sep 2006*

This standard incorporates by dated references, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, the latest edition of the publication referred to applies.

ISO 185 : 2005	Grey cast irons – Classification
ISO 1083 : 2004	Spheroidal graphite cast irons – Classification
ISO 630 : 1995	Structural steels – Plates, wide flats, bars, sections and profiles
ISO 1460 : 1992	Cast carbon steels for general engineering purposes
ISO 1461 : 1999	Hot dip galvanized coatings on fabricated iron and steel articles – Specifications and test methods
ISO 8062 : 1994	Castings – System of dimensional tolerances and machining allowances
SS 2 : -	Steel for reinforcement of concrete
	Part 1 : 1999 Plain bars (Steel grade 300)
	Part 2 : 1999 Ribbed bars (Steel grade 500)
SS 18 : -	Cold-reduced steel wire for the reinforcement of concrete and the manufacture of welded fabric
	Part 1 : 1999 Steel grade 500
SS 32 : -	Welded steel fabric for the reinforcement of concrete
	Part 1 : 1999 (Steel grades 300 and 500)