

SINGAPORE STANDARD

Execution of steel structures and aluminium structures

– Part 1 : Requirements for conformity assessment of structural components

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National University of Singapore
Setsco Services Pte Ltd
Singapore Institute of Technology
Surbana Jurong Consultants Pte Ltd
Technics Steel Pte Ltd
TYH Consulting Engineers
Yongnam Engineering & Construction (Pte) Ltd

National Foreword

This Singapore Standard was prepared by the Working Group appointed by the Technical Committee on Building Structures and Sub-structures under the direction of the Building and Construction Standards Committee.

This SS EN is the modified implementation of EN 1090-1:2009+A1:2011 and is adopted with the permission of the CEN, Avenue Marnix 17, 1000 Brussels.

The modification made to the standard is as follows:

- In-lieu of CE marking stated in Annex ZA of this standard, structural steel works manufactured to this standard for use in Singapore should be executed under a factory production control (FPC) system complying with the requirements stated in this standard and shall be under the surveillance of a Certification Body accredited by the Singapore Accreditation Council (SAC).

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

NOTE

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions.*
2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR.*
3. *Compliance with a SS or TR does not exempt users from any legal obligations.*

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English Version

Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components

Exécution des structures en acier et des structures en
aluminium - Partie 1: Exigences pour l'évaluation de la
conformité des éléments structuraux

Ausführung von Stahltragwerken und Aluminiumtragwerken
- Teil 1: Konformitätsnachweisverfahren für tragende
Bauteile

This European Standard was approved by CEN on 15 June 2008 and includes Corrigendum 1 issued by CEN on 17 November 2010 and Amendment 1 approved by CEN on 3 October 2011.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

Foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms, definitions and abbreviations.....	7
3.1 Terms and definitions	7
3.2 Abbreviations	8
4 Requirements	9
4.1 Constituent products	9
4.1.1 General.....	9
4.1.2 Constituent products for steel components.....	9
4.1.3 Constituent products for aluminium components	9
4.2 Tolerances on dimensions and shape	9
4.3 Weldability	9
4.4 Fracture toughness	10
4.5 Structural characteristics	10
4.5.1 General.....	10
4.5.2 Load bearing capacity.....	10
4.5.3 Fatigue strength.....	10
4.5.4 Resistance to fire.....	10
4.5.5 Deformation at serviceability limit state.....	11
4.6 Reaction to fire.....	11
4.7 Dangerous substances	11
4.8 Impact resistance.....	11
4.9 Durability	11
5 Evaluation methods.....	12
5.1 General.....	12
5.2 Constituent products	12
5.3 Tolerances on dimensions and shape	12
5.4 Weldability	12
5.5 Fracture toughness	12
5.6 Structural characteristics	13
5.6.1 General.....	13
5.6.2 Structural design	13
5.6.3 Manufacturing characteristics.....	14
5.7 Resistance to fire	14
5.8 Reaction to fire.....	14
5.9 Dangerous substances	14
5.10 Impact resistance.....	14
5.11 Durability	14
6 Evaluation of conformity.....	15
6.1 General.....	15
6.2 Initial type testing	15
6.2.1 General.....	15
6.2.2 Characteristics	16
6.2.3 Use of historical data	16
6.2.4 Use of structural calculations for conformity assessment	16
6.2.5 Initial type calculation	16
6.2.6 Sampling, evaluation and conformity criteria.....	16
6.2.7 Declaration of performance characteristics	16

6.2.8	Recording of results from evaluations.....	17
6.2.9	Corrective actions	17
6.3	Factory production control.....	19
6.3.1	General	19
6.3.2	Personnel	19
6.3.3	Equipment	19
6.3.4	Structural design process	19
6.3.5	Constituent products used in manufacture.....	20
6.3.6	Component specification.....	20
6.3.7	Product evaluation	20
6.3.8	Non-conforming products	20
7	Classification and designation	21
8	Marking.....	22
Annex A	(informative) Guidelines for preparation of the component specification	23
A.1	General	23
A.2	Purchaser provided component specification (PPCS).....	23
A.3	Manufacturer provided component specification (MPCS).....	23
Annex B	(normative) Assessment of factory production control.....	25
B.1	General	25
B.2	Initial inspection	25
B.3	Continuous surveillance.....	26
B.4	Frequency of inspection	27
B.4.1	General	27
B.4.2	Surveillance intervals.....	27
B.4.3	Declaration by manufacturer.....	28
B.4.4	Action in case of non-compliance	28
B.5	Reports	28
Annex ZA	(informative) Clauses of this European Standard Addressing the provisions of EU Construction Products Directive (CPD)	29
ZA.1	Scope and relevant characteristics	29
ZA.2	Procedures for the attestation of conformity of structural steel and aluminium components	31
ZA.2.1	System of attestation of conformity	31
ZA.2.2	Assignment of tasks	31
ZA.2.3	Declaration of conformity	32
ZA.3	CE marking and labelling.....	33
ZA.3.1	General	33
ZA.3.2	Declaration of product properties by material properties and geometrical data	33
ZA.3.3	Declaration of the strength value(s) of the component.....	37
ZA.3.4	Declaration of compliance with a given component specification	39
ZA.3.5	Declaration of the strength value(s) of the component from purchaser`s order.....	41
	Bibliography.....	43

Foreword

This document (EN 1090-1:2009+A1:2011) has been prepared by Technical Committee CEN/TC 135 "Execution of steel and aluminium structures", the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2012, and conflicting national standards shall be withdrawn at the latest by May 2012.

This document includes Corrigendum 1¹ issued by CEN on 2010-11-17 and Amendment 1, approved by CEN on 2011-10-03.

This document supersedes EN 1090-1:2009.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** and **A1**.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

¹ This corrigendum has been superseded by the changes of EN 1090-1:2009/FprA1:2011.

Introduction

This harmonised European Standard is a part of a group of European standards dealing with design and manufacturing of load bearing components and structures made of steel or aluminium.

This harmonised European Standard deals with provisions for conformity assessment of components which imply conformity to performance characteristics declared by the manufacturer of the components.

The components have structural characteristics which make them fit for their particular use and function.

The structural characteristics are governed by the design and the manufacture of the components.

This harmonised European Standard does not contain rules for structural design and manufacture. Such rules are called up from the relevant parts of Eurocode for design requirements and from EN 1090-2 (steel) and EN 1090-3 (aluminium) for execution requirements.

To use this harmonised European Standard for assessment and declaration of conformity of structural steel or aluminium components all relevant design and execution standards within the group need to be available.

This harmonised European Standard has been prepared to satisfy Mandate M 120 – Structural metallic products and ancillaries (2/4) – issued by the European Commission.

1 Scope

This European Standard specifies requirements for conformity assessment of performance characteristics for structural steel and aluminium components as well as for kits placed on the market as construction products. The conformity assessment covers the manufacturing characteristics, and where appropriate the structural design characteristics.

This European Standard covers also the conformity assessment of steel components used in composite steel and concrete structures.

The components can be used directly or in construction works or as structural components in the form of kits.

This European Standard applies to series and non-series structural components including kits.

The components can be made of hot rolled or cold formed constituent products or constituent products produced with other technologies. They may be produced of sections/profiles with various shapes, flat products (plates, sheet, strip), bars, castings, forgings made of steel and aluminium materials, unprotected or protected against corrosion by coating or other surface treatment, e.g. anodising of aluminium.

This European Standard covers structural cold formed members and sheeting as defined in EN 1993-1-3 and EN 1999-1-4.

This European Standard does not cover conformity assessment of components for suspended ceilings, rails or sleepers for use in railway systems.

NOTE For certain steel and aluminium components, particular specifications for performance and other requirements have been developed. The particular specifications may be issued as an EN or as Clauses within an EN. An example is given in EN 13084-7 for single wall steel chimneys and steel liners. Such particular specifications will take precedence in case of non-compliance with the requirements of this European Standard.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1090-2	<i>Execution of steel structures and aluminium structures — Part 2: Technical requirements for steel structures</i>
EN 1090-3	<i>Execution of steel structures and aluminium structures — Part 3: Technical requirements for aluminium structures</i>
EN 1990:2002	<i>Eurocode: Basis of structural design</i>
EN 1991 (all parts)	<i>Eurocode 1: Actions on structures</i>
EN 1993 (all parts)	<i>Eurocode 3: Design of steel structures</i>
EN 1994 (all parts)	<i>Eurocode 4: Design of composite steel and concrete structures</i>
EN 1998 (all parts)	<i>Eurocode 8: Design of structures for earthquake resistance</i>
EN 1999 (all parts)	<i>Eurocode 9: Design of aluminium structures</i>
EN 10045-1	<i>Metallic materials — Charpy impact test — Part 1: Test method</i>

EN 10164	<i>Steel products with improved deformation properties perpendicular to the surface of the product — Technical delivery conditions</i>
EN 13501-1	<i>Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests</i>
EN 13501-2	<i>Fire classification of construction products and building elements — Part 2: Classification using data from fire resistance tests, excluding ventilation services</i>
EN ISO 9001	<i>Quality management systems — Requirements (ISO 9001:2000)</i>
EN ISO 14731	<i>Welding coordination — Tasks and responsibilities (ISO 14731:2006)</i>
ISO 7976-1	<i>Tolerances for building — Methods of measurement of buildings and building products — Part 1: Methods and instruments</i>
ISO 7976-2	<i>Tolerances for building — Methods of measurement of buildings and building products — Part 2: Position of measuring points</i>
ISO 17123-1	<i>Optics and optical instruments — Field procedures for testing geodetic and surveying instruments — Part 1: Theory</i>