

**SINGAPORE STANDARD**

# **Methods of test for paints, varnishes and related materials**

**– Part D2 : Surface drying time (ballotini method)**

[ISO title : Paints and varnishes – Drying tests – Part 3: Surface-drying test using ballotini]

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– Part D2 : Surface drying time (ballotini method)

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## SS 5 : Part D2 : 2013 (2018)

This Singapore Standard was approved by the Chemical Standards Committee on behalf of the Singapore Standards Council on 28 June 2013.

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Third revision, 2013

The Chemical Standards Committee, appointed by the Standards Council, consists of the following members:

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## SS 5 : Part D2 : 2013 (2018)

The Technical Committee on Surface Coatings, appointed by the Chemical Standards Committee, consists of representatives from the following organisations:

	<b>Name</b>	<b>Capacity</b>
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	Mrs Wong-Lin Tai Hoe	<i>TUV SUD PSB Pte Ltd</i>
	Dr Yin Xi Jiang	<i>Singapore Surface Engineering Association</i>

The Working Group, appointed by the Technical Committee to assist in the preparation of this standard, comprises the following experts who contribute in their *individual capacity*:

	<b>Name</b>
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<b>Secretary</b>	: Ms Elane Ng
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	Mr Lim Kian Chye
	Ms Shirley Lim
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The organisations in which the experts of the Working Group are involved are:

*AkzoNobel Paints (Singapore) Pte Ltd*  
*DNT Singapore Pte Ltd*  
*Housing & Development Board*  
*Nippon Paint (Singapore) Co Pte Ltd*  
*Pidilite Innovation Centre Pte Ltd*  
*Setsco Services Pte Ltd*  
*TUV SUD PSB Pte Ltd*

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## **National Foreword**

This Singapore Standard was prepared by the Working Group on the Review of Singapore Standard SS 5 Methods of Test for Paints, Varnishes and Related Materials appointed by the Technical Committee on Surface Coatings under the direction of the Chemical Standards Committee.

This is a revision of SS 5 : Part D2 : 2003 'Methods of test for paints, varnishes and related materials – Surface-drying test (ballotini method)'. It is an identical adoption of the International Standard ISO 9117-3 : 2010 'Paints and varnishes – Drying tests – Part 3 : Surface-drying test using ballotini', published by the International Organization for Standardization.

In Singapore, the temperature and humidities for conditioning and testing are standardised at (27±2) °C and (80±5) % respectively to reflect the local climatic conditions.

The references to International Standards shall be replaced by the following Singapore Standards:

International Standard	Corresponding Singapore Standard
ISO 9117-3 : 2010	SS 5 : Part D2
ISO 15528	SS 5 : Part A1
ISO 1513	SS 5 : Part A2
ISO 1514	SS 5 : Part A3
ISO 2808	SS 5 : Part B1

For an overview on other parts to Singapore Standard SS 5, it is recommended to read the information in SS 5 : Part 0 'General introduction', issued separately.

Acknowledgement is made for the use of information from the above reference.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

### **NOTE**

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions.*
2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR.*
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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9117-3 was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This first edition of ISO 9117-3 cancels and replaces ISO 1517:1973, which has been technically revised. The main changes are as follows:

- (a) the method has been integrated into the ISO 9117 series as Part 3, for determination of the drying of paints and varnishes;
- (b) a “principle” clause has been added;
- (c) text from the former introduction listing supplementary information has been integrated into the test report.

ISO 9117 consists of the following parts, under the general title *Paints and varnishes — Drying tests*:

- *Part 1: Determination of through-dry state and through-dry time*
- *Part 2: Pressure test for stackability*
- *Part 3: Surface-drying test using ballotini*

The following parts are under preparation:

- *Part 4: Test using a mechanical recorder*
- *Part 5: Modified Badow-Wolff test*



## Methods of test for paints, varnishes and related materials – Part D2 : Surface drying time (ballotini method)

### 1 Scope

This part of ISO 9117 specifies a test method for determining the surface-drying characteristics of a coating of a paint or varnish which dries by the action of air or by chemical reaction of its components.

The method is not intended to apply to stoving products.

The method described may be carried out:

- as a “go/no go” test, by determining the surface-drying state after a specified time, to assess compliance with a particular requirement;
- by determining the surface-drying state at suitable intervals until the surface-drying time is obtained.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1513, *Paints and varnishes — Examination and preparation of test samples*

ISO 1514, *Paints and varnishes — Standard panels for testing*

ISO 2808, *Paints and varnishes — Determination of film thickness*

ISO 15528, *Paints, varnishes and raw materials for paints and varnishes — Sampling*