SS IEC 61508-6 : 2019
IEC 61508-6:2010, IDT
(ICS 25.040.40)

SINGAPORE STANDARD

Functional safety of electrical/electronic/ programmable electronic safety-related systems

– Part 6 : Guidelines on the application of SS IEC 61508-2 and SS IEC 61508-3

Singapore Standards Council

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Published by Enterprise Singapore

ISBN 978-981-48-9418-0

The content of this Singapore Standard was approved on 17 October 2019 by the Manufacturing Standards Committee (MSC) under the purview of the Singapore Standards Council.

First published, 2019

MSC consists of the following members:

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The Technical Committee sets up the Working Group on Smart Manufacturing Readiness Level to prepare this standard. The Working Group consists of the following experts who contribute in their *individual capacity*:

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INTECH Process Automation Pte Ltd
Nanyang Technological University
Rockwell Automation Southeast Asia Pte Ltd
SESTO Robotics Pte Ltd
Singapore Industrial Automation Association
Singapore Institute of Manufacturing Technology
TÜV SÜD Asia Pacific Pte Ltd

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CONTENTS

National Foreword

This Singapore Standard was prepared by the Working Group on Smart Manufacturing Readiness Level set up by the Technical Committee on Smart Manufacturing under the purview of MSC.

This standard is identical with IEC 61508-6:2010, “Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 6: Guidelines on the application of IEC 61508-2 and IEC 61508-3”, published by the International Electrotechnical Commission.

NOTE 1 – Where appropriate, the words “International Standard” are read as “Singapore Standard”.

NOTE 2 – Reference to International Standards are replaced by applicable Singapore Standards and Technical References.

NOTE 3 – Where numerical values are expressed as decimals, the comma is read as a full point.

This standard is expected to be used by system integrators, government agencies, testing, inspection and certification bodies, professional institutions, institutes of higher learning and training providers.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

NOTE

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions. Where SSs are deemed to be stable, i.e. no foreseeable changes in them, they will be classified as “Mature Standards”. Mature Standards will not be subject to further review, unless there are requests to review such standards.*

2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore and the Singapore Standards Council shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR. Although care has been taken to draft this standard, users are also advised to ensure that they apply the information after due diligence.*

3. *Compliance with a SS or TR does not exempt users from any legal obligations.*

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FUNCTIONAL SAFETY OF ELECTRICAL/ELECTRONIC/ PROGRAMMABLE ELECTRONIC SAFETY-RELATED SYSTEMS –

Part 6: Guidelines on the application of IEC 61508-2 and IEC 61508-3

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 61508-6 has been prepared by subcommittee 65A: System aspects, of IEC technical committee 65: Industrial-process measurement, control and automation.

This second edition cancels and replaces the first edition published in 2000. This edition constitutes a technical revision.

This edition has been subject to a thorough review and incorporates many comments received at the various revision stages.

The text of this standard is based on the following documents:

FDIS	Report on voting
65A/553/FDIS	65A/577/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61508 series, published under the general title *Functional safety of electrical / electronic / programmable electronic safety-related systems*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Systems comprised of electrical and/or electronic elements have been used for many years to perform safety functions in most application sectors. Computer-based systems (generically referred to as programmable electronic systems) are being used in all application sectors to perform non-safety functions and, increasingly, to perform safety functions. If computer system technology is to be effectively and safely exploited, it is essential that those responsible for making decisions have sufficient guidance on the safety aspects on which to make these decisions.

This International Standard sets out a generic approach for all safety lifecycle activities for systems comprised of electrical and/or electronic and/or programmable electronic (E/E/PE) elements that are used to perform safety functions. This unified approach has been adopted in order that a rational and consistent technical policy be developed for all electrically-based safety-related systems. A major objective is to facilitate the development of product and application sector international standards based on the IEC 61508 series.

In most situations, safety is achieved by a number of systems which rely on many technologies (for example mechanical, hydraulic, pneumatic, electrical, electronic, programmable electronic). Any safety strategy must therefore consider not only all the elements within an individual system (for example sensors, controlling devices and actuators) but also all the safety-related systems making up the total combination of safety-related systems. Therefore, while this International Standard is concerned with E/E/PE safety-related systems, it may also provide a framework within which safety-related systems based on other technologies may be considered.

It is recognized that there is a great variety of applications using E/E/PE safety-related systems in a variety of application sectors and covering a wide range of complexity, hazard and risk potentials. In any particular application, the required safety measures will be dependent on many factors specific to the application. This International Standard, by being generic, will enable such measures to be formulated in future product and application sector international standards and in revisions of those that already exist.

This International Standard

- considers all relevant overall, E/E/PE system and software safety lifecycle phases (for example, from initial concept, though design, implementation, operation and maintenance to decommissioning) when E/E/PE systems are used to perform safety functions;
- has been conceived with a rapidly developing technology in mind; the framework is sufficiently robust and comprehensive to cater for future developments;
- enables product and application sector international standards, dealing with E/E/PE safety-related systems, to be developed; the development of product and application sector international standards, within the framework of this standard, should lead to a high level of consistency (for example, of underlying principles, terminology etc.) both within application sectors and across application sectors; this will have both safety and economic benefits;
- provides a method for the development of the safety requirements specification necessary to achieve the required functional safety for E/E/PE safety-related systems;
- adopts a risk-based approach by which the safety integrity requirements can be determined;
- introduces safety integrity levels for specifying the target level of safety integrity for the safety functions to be implemented by the E/E/PE safety-related systems;

NOTE 2 The standard does not specify the safety integrity level requirements for any safety function, nor does it mandate how the safety integrity level is determined. Instead it provides a risk-based conceptual framework and example techniques.

- sets target failure measures for safety functions carried out by E/E/PE safety-related systems, which are linked to the safety integrity levels;
- sets a lower limit on the target failure measures for a safety function carried out by a single E/E/PE safety-related system. For E/E/PE safety-related systems operating in
  - a low demand mode of operation, the lower limit is set at an average probability of a dangerous failure on demand of 10^{-5};
  - a high demand or a continuous mode of operation, the lower limit is set at an average frequency of a dangerous failure of 10^{-9} [h^{-1}];

NOTE 3 A single E/E/PE safety-related system does not necessarily mean a single-channel architecture.

NOTE 4 It may be possible to achieve designs of safety-related systems with lower values for the target safety integrity for non-complex systems, but these limits are considered to represent what can be achieved for relatively complex systems (for example programmable electronic safety-related systems) at the present time.

- sets requirements for the avoidance and control of systematic faults, which are based on experience and judgement from practical experience gained in industry. Even though the probability of occurrence of systematic failures cannot in general be quantified the standard does, however, allow a claim to be made, for a specified safety function, that the target failure measure associated with the safety function can be considered to be achieved if all the requirements in the standard have been met;
- introduces systematic capability which applies to an element with respect to its confidence that the systematic safety integrity meets the requirements of the specified safety integrity level;
- adopts a broad range of principles, techniques and measures to achieve functional safety for E/E/PE safety-related systems, but does not explicitly use the concept of fail safe. However, the concepts of “fail safe” and “inherently safe” principles may be applicable and adoption of such concepts is acceptable providing the requirements of the relevant clauses in the standard are met.

FUNCTIONAL SAFETY OF ELECTRICAL/ELECTRONIC/ PROGRAMMABLE ELECTRONIC SAFETY-RELATED SYSTEMS –

Part 6: Guidelines on the application of IEC 61508-2 and IEC 61508-3

1 Scope

1.1 This part of IEC 61508 contains information and guidelines on IEC 61508-2 and IEC 61508-3.

- Annex A gives a brief overview of the requirements of IEC 61508-2 and IEC 61508-3 and sets out the functional steps in their application.
- Annex B gives an example technique for calculating the probabilities of hardware failure and should be read in conjunction with 7.4.3 and Annex C of IEC 61508-2 and Annex D.
- Annex C gives a worked example of calculating diagnostic coverage and should be read in conjunction with Annex C of IEC 61508-2.
- Annex D gives a methodology for quantifying the effect of hardware-related common cause failures on the probability of failure.
- Annex E gives worked examples of the application of the software safety integrity tables specified in Annex A of IEC 61508-3 for safety integrity levels 2 and 3.

1.2 IEC 61508-1, IEC 61508-2, IEC 61508-3 and IEC 61508-4 are basic safety publications, although this status does not apply in the context of low complexity E/E/PE safety-related systems (see 3.4.3 of IEC 61508-4). As basic safety publications, they are intended for use by technical committees in the preparation of standards in accordance with the principles contained in IEC Guide 104 and ISO/IEC Guide 51. IEC 61508-1, IEC 61508-2, IEC 61508-3 and IEC 61508-4 are also intended for use as stand-alone publications. The horizontal safety function of this international standard does not apply to medical equipment in compliance with the IEC 60601 series.

1.3 One of the responsibilities of a technical committee is, wherever applicable, to make use of basic safety publications in the preparation of its publications. In this context, the requirements, test methods or test conditions of this basic safety publication will not apply unless specifically referred to or included in the publications prepared by those technical committees.

1.4 Figure 1 shows the overall framework of the IEC 61508 series and indicates the role that IEC 61508-6 plays in the achievement of functional safety for E/E/PE safety-related systems.

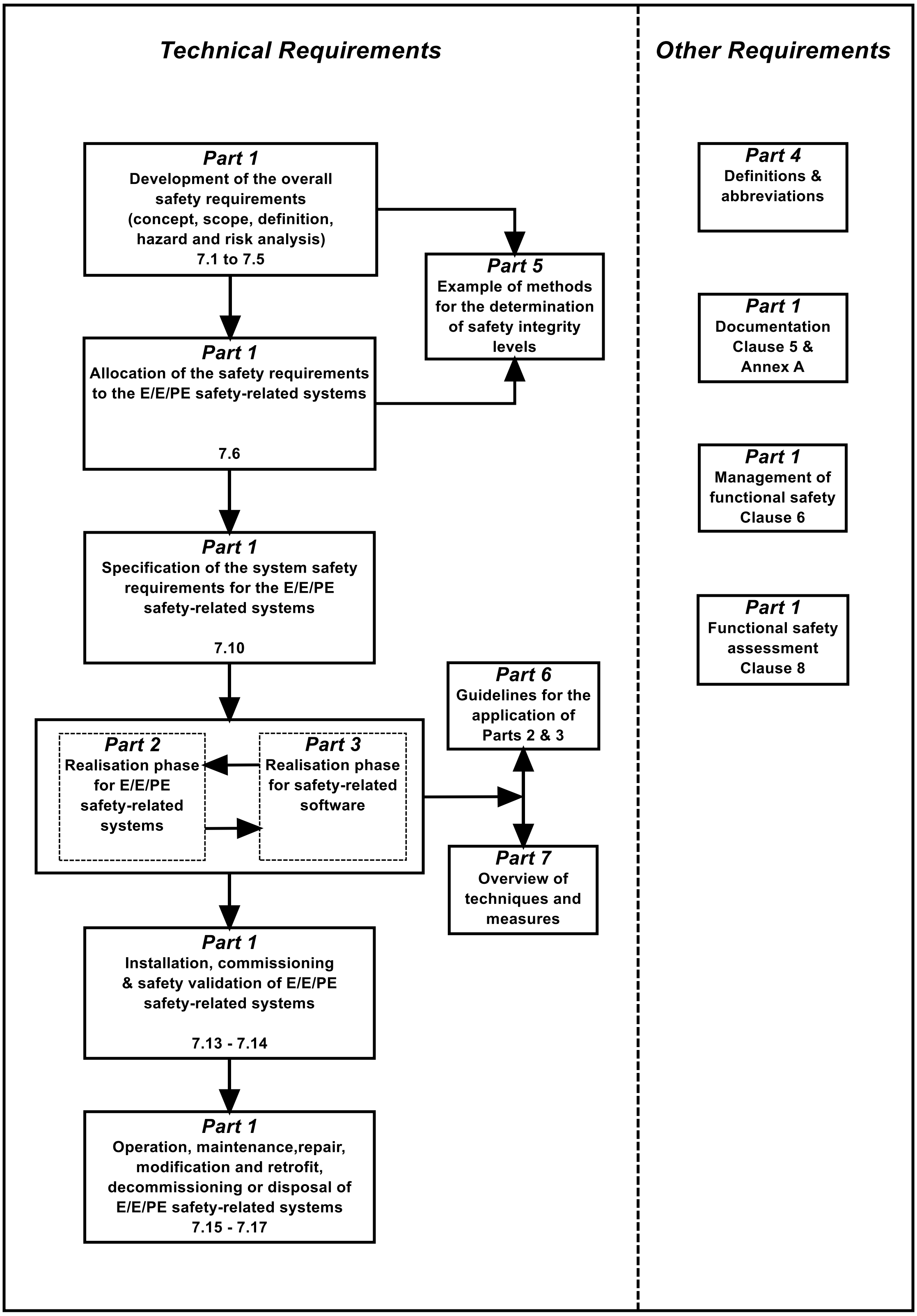
Technical Requirements
Other Requirements
Part 1
Development of the overall safety requirements (concept, scope, definition, hazard and risk analysis)
7.1 to 7.5
Part 5
Example of methods for the determination of safety integrity levels
Part 1
Allocation of the safety requirements to the E/E/PE safety-related systems
7.6
Part 1
Specification of the system safety requirements for the E/E/PE safety-related systems
7.10
Part 6
Guidelines for the application of Parts 2 & 3
Part 2
Realisation phase for E/E/PE safety-related systems
Part 3
Realisation phase for safety-related software
Part 7
Overview of techniques and measures
Part 1
Installation, commissioning & safety validation of E/E/PE safety-related systems
7.13 - 7.14
Part 1
Operation, maintenance,repair, modification and retrofit, decommissioning or disposal of E/E/PE safety-related systems
7.15 - 7.17
Part 4
Definitions & abbreviations
Part 1
Documentation Clause 5 & Annex A
Part 1
Management of functional safety Clause 6
Part 1
Functional safety assessment Clause 8

Figure 1 – Overall framework of the IEC 61508 series

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61508-2:2010, *Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems*

IEC 61508-3:2010, *Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 3: Software requirements*

IEC 61508-4:2010, *Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 4: Definitions and abbreviations*