

# TR 56 : Part 3 : 20172020 (ICS 01.140.30; 47.020; 47.040)

# **TECHNICAL REFERENCE** LNG bunkering

- Part 3 : Procedures and safety distances



Published by





(ICS 01.140.30; 47.020; 47.040)

TECHNICAL REFERENCE

# LNG bunkering

- Part 3 : Procedures and safety distances

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# TR 56 : Part 3 : 20172020

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- Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions.
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The content of this Technical Reference was approved on 31 March 2020 by the Chemicals Standards Committee (CSC) under the purview of the Singapore Standards Council.

First published, 2017 First revision, 2020

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Secretary	:	Ms Elane Ng	Standards Development Organisation @ Singapore Chemical Industry Council
		Ms Rosmalinda Tay	Standards Development Organisation @ Singapore Chemical Industry Council
Members	:	Mr Goh Tiak Boon	Individual Capacity
		Prof Alfred Huan	Individual Capacity
		Er. Khong Beng Wee	Individual Capacity
		Mr Terence Koh	Singapore Chemical Industry Council Limited
		Dr Leong Kwai Yin	Individual Capacity
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		Dr Teo Tang Lin	Chemical Metrology Division, Health Sciences Authority
		Mr Yao Yikai	Maritime and Port Authority of Singapore
		Ms Suzanna Yap	National Environment Agency
Co-opted	:	Ms Christina Loh	Individual Capacity
Members		Mr Pitt Kwan Wah	Individual Capacity

CSC set up the Technical Committee on LNG Bunkering to oversee the preparation of this standard. The Technical Committee consists of the following members:

		Name	Representation
Chairman	:	Mr Goh Tiak Boon	Individual Capacity
Secretary	:	Ms Elane Ng	Standards Development Organisation @ Singapore Chemical Industry Council
Members	:	Dr Khorshed Alam	Singapore Shipping Association
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		Capt Satinder Singh Virdi	Singapore Maritime Academy
		Mr Yao Yikai	Maritime and Port Authority of Singapore
		Mr Zheng Huijian	Energy Market Authority

The Technical Committee set up the Working Group on LNG Bunkering Procedures and Safety Distances to prepare this standard. The Working Group consists of the following experts who contribute in their *individual capacity*:

Co-Convenors	:	Mr Julien Boulland
		Ms Shanice Koh
Members	:	Capt. Andy Chew Kian Kwee
		Mr Aw Teck Leong
		Ms Marion During
		Ms Ina Foo
		Mr Gan Shaowei
		Mr Jeremy Lee
		Mr Rajesh Mahesan
		Mr Stephane Maillard
		Mr Subhendu Mukherjee
		Capt Tomoyoshi Nasuno

Name

Members : LTA Shavithiya Shanmugam Mr Siah Poh Chiang Capt. Anthony Sim Mr So Kah Meng Mr Yang Zhan Ming

The organisations in which the experts of the Working Group are involved are:

Bureau Veritas Marine (Singapore) Pte Ltd China Classification Society FueLNG Pte Ltd Gas Technology Development Pte Ltd Gaztransport & Technigaz (GTT) Jurong Port Singapore Keppel Smit Towage Pte Ltd Lloyd's Register Singapore Pte Ltd Maritime and Port Authority of Singapore Mitsui O.S.K. Lines Pavilion Energy Singapore Pte Ltd PSA Marine (Pte) Ltd Shell International Eastern Trading Co Sinanju Marine Services Pte Ltd Singapore Civil Defence Force Total Marine Fuels Singapore

# Contents

	Page
Foreword	46

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0	Introduction	<del>6</del> 8
1	Scope	<del>6</del> 8
2	Normative references	<del>6</del> 8
3	Terms and definitions	<del>6</del> 8
4	Properties of LNG	<b>7</b> 8
5	Safety requirements	<b>7</b> 9
6	Bunkering procedure	<del>12</del> 14
7	Situation-specific guidanceSimultaneous operations	<del>15</del> 18
8	Cassette bunkering	19
9	Shore-to-ship bunkering	19

## Annexes

А	LNG bunkering checklists (informative)	<mark>17</mark> 20
В	RACI matrix for bunkering stakeholders (informative)	37
С	Examples of hand signals for bunkering communication (informative)	- <mark>32</mark> 38
D	Determination of controlled zones (informative)	- <mark>33</mark> 39
Е	Emergency scenarios (informative)	- <del>38</del> 44
F	Examples of SIMOPS (informative)	46

# Tables

A.1	Representatives for LNG transfer modes	20
D.1	Examples of risk acceptance criteria	43

# Figures

D.1	Example of hazardous area, safety zone and monitoring zone for truck-to-ship LNG bunkering	39
D.2	Example of hazardous area, safety zone and monitoring zone for ship-to-ship LNG bunkering	40
D.3	Distance to LFL as a function of the release volume	41
D.4	Distance to LFL as a function of the system pressure (25 mm hole)	42
Bibliogra	aphy	47

#### Foreword

The This Technical Reference (TR) for liquefied natural gas (LNG) was prepared by the Working Group on LNG bunkering comes in a series procedures and safety distances set up by the Technical Committee on LNG bunkering under the purview of four CSC.

TR 56 consists of the following parts under the generic title "LNG bunkering":

- Part 1 : General introduction
- Part 2 : Requirements for custody transfer
- Part 3 : Procedures and safety distances
- Part 4 : Competency requirements for personnel

This Part of the TR was prepared by the Working Group (WG) on LNG Bunkering Procedures and Safety Distances appointed by the Technical Committee on LNG bunkering under the direction of the Chemical Standards Committee (CSC). The CSC endorsed the TR on 13 January 2017.

This TR is a provisional standard made available for application over a period of three years. The aim is to use the experience gained to update the TR so that it can be adopted as a Singapore Standard. Users of the TR are invited to provide feedback on its technical content, clarity and ease of use. Feedback can be submitted using the form provided in the TR. At the end of the three years, the TR will be reviewed, taking into account any feedback or other considerations, to further its development into a Singapore Standard if found suitable.

In this revision, the following changes were made:

- Enhancement of SIMOPS requirements under Clause 7 and SIMOPS examples listed in new Annex F;
- Inclusion of responsibility matrix for bunkering stakeholders in new Annex B;
- Better clarity on controlled zones under Clause 5.6;
- Amendments to LNG bunkering checklists with experience gained from truck-to-ship mode.

In preparing this TR, reference was made to the following documents:

- 1. BV Guidelines on LNG Bunkering (NI 618 July 2014)
- 2. DNVGL-RP-G105 Development and operation of liquefied natural gas bunkering facilities (2015)
- 3. IAPH LNG bunker checklists (2019)
- ISO 17776: 2000 Petroleum and natural gas industries Offshore production installations – Guidelines on tools and techniques for hazard identification and risk assessment
- 5. ISO 31010: 2009 Risk Management Risk assessment techniques
- 6. ISO/TS 16901: 2015 Guidance on performing risk assessment in the design of onshore LNG installations including the ship/shore interface
- 7. ISO/TS 18683: 2015 Guidelines for systems and installations for supply of LNG as fuel to ships

- 8. SGMF LNG Bunkering Safety Guidelines (2015) OCIMF Mooring equipment guidelines, 4th edition 2018, MEG4
- 9. SGMF LNG Bunkering Safety Guidelines (2015)
- 10. SIGTTO ESD Arrangements & Linked Ship/Shore Systems for Liquefied Gas Carriers (2009)
- 11. SIGTTO LNG Transfer Arms and Manifold Draining, Purging and Disconnection Procedure (2012)

Annex B of ISO 20519 was adapted and Table D.1 of ISO/TS 18683:2015 was reproduced as in Annex CD of this TR, and the IAPH LNG bunker checklists were adapted as Annex A of this TR with the permission of the International Organization for Standardization and the International Association of Ports and Harbors respectively.

Acknowledgement is made for the use of information from the above following publications.

Acknowledgement is also made to The Society for Gas as a Marine Fuel (SGMF) for their kind assistance in the development of this series of standards on LNG bunkering Technical Reference and for their permission to reproduce/adapt the works from the following SGMF Guidelines:

 SGMF LNG Bunkering Safety Guidelines	ISBN	<del>978-0-9933164-0-1</del>
 SGMF Training and Competency Guidelines	-ISBN-	<del>978-0-9933164-3-2</del>
 SGMF Quality and Quantity Contractual Guidelines	-ISBN-	<del>978-0-9933164-1-8</del>

In this Part of the TR, Clauses 4.1.1, 4.2 and 6 of the SGMF LNG Bunkering Safety Guidelines were adapted as Clauses 5.4.2, 5.5.1 and 7 in this TR.

- SGMF Quality and Quantity Contractual Guidelines (definitions into TR 56: Part 1: 2020 and clause 5.4 into TR 56: Part 2: 2020)
- SGMF LNG Bunkering Safety Guidelines (clauses 4.1.1 and 4.2 into TR 56: Part 3: 2020)
  SGMF Training and Competency Guidelines (definitions into TR 56: Part 1: 2020 and clauses 4.1 to 4.8 and clause 5 into TR 56: Part 4: 2020)
- SGMF Recommendation of Controlled Zones during LNG Bunkering (clause 4 controlled zones definitions into TR 56: Part 1: 2020)

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