

**SS EN 1992-4:2021**  
**EN 1992-4:2018, IDT**  
(ICS 91.010.30; 91.080.40)

**SINGAPORE STANDARD**

# **Eurocode 2 – Design of concrete structures**

## **– Part 4: Design of fastenings for use in concrete**

(This national standard is the identical implementation of EN 1992-4:2018 and is adopted with permission of CEN, Rue de la Science 23 B – 1040 Brussels)

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– Part 4 : Design of fastenings for use in concrete

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## National Foreword

This Singapore Standard was prepared by the Working Group on Design of Concrete Structures – Part 4: Design of Fastenings for Use in Concrete set up by the Technical Committee on Building Structures and Substructures under the purview of Building and Construction Standards Committee (BCSC).

This standard is an identical adoption of EN 1992-4:2018, 'Eurocode 2 – Design of concrete structures – Part 4: Design of fastenings for use in concrete', published by the European Committee for Standardization, CEN, Rue de la Science 23 B – 1040 Brussels.

The EN gives values with notes indicating where national choices may be made. Where a normative part of the EN allows for national choice to be made, the range and possible choice will be given in the normative text, and a note will qualify it as a Nationally Determined Parameter (NDP). NDPs can be a specific value for a factor, a specific level or class, a particular method or a particular application rule if several are proposed in the EN.

The requirements of SS EN 1992-4:2021 are to be read in conjunction with the Singapore National Annex (NA) to SS EN 1992-4:2021 which contains information on the Singapore Nationally Determined Parameters and is published separately.

National choice is allowed in EN 1992-4 through the following clauses:

- 4.4.1(2)
- 4.4.2.2(2)
- 4.4.2.3
- 4.4.2.4
- 4.7(2)
- C.2(2)
- C.4.4(1)
- C.4.4(3)
- D.2(2)

NOTE 1 – Reference to International/Overseas Standards are replaced by applicable Singapore Standards.

NOTE 2 – Where numerical values are expressed as decimals, the comma is read as a full point.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

### NOTE

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions. Where SSs are deemed to be stable, i.e. no foreseeable changes in them, they will be classified as "Mature Standards". Mature Standards will not be subject to further review, unless there are requests to review such standards.*
2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore and the Singapore Standards Council shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR. Although care has been taken to draft this standard, users are also advised to ensure that they apply the information after due diligence.*
3. *Compliance with a SS or TR does not exempt users from any legal obligations.*

EUROPEAN STANDARD

EN 1992-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2018

ICS 91.010.30; 91.080.40

Supersedes CEN/TS 1992-4-1:2009,  
CEN/TS 1992-4-2:2009, CEN/TS 1992-4-3:2009,  
CEN/TS 1992-4-4:2009, CEN/TS 1992-4-5:2009

English Version

## Eurocode 2 - Design of concrete structures - Part 4: Design of fastenings for use in concrete

Eurocode 2 - Calcul des structures en béton - Partie 4 :  
Conception et calcul des éléments de fixation pour  
béton

Eurocode 2 - Bemessung und Konstruktion von  
Stahlbeton- und Spannbetontragwerken - Teil 4:  
Bemessung der Verankerung von Befestigungen in  
Beton

This European Standard was approved by CEN on 9 March 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN 1992-4:2018) has been prepared by Technical Committee CEN/TC 250 "Structural Eurocodes", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2019 and conflicting national standards shall be withdrawn at the latest by March 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 1992-4-1:2009, CEN/TS 1992-4-2:2009, CEN/TS 1992-4-3:2009, CEN/TS 1992-4-4:2009 and CEN/TS 1992-4-5:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document differs from CEN/TS 1992-4-1:2009, CEN/TS 1992-4-2:2009, CEN/TS 1992-4-3:2009, CEN/TS 1992-4-4:2009 and CEN/TS 1992-4-5:2009 as follows:

- The content of the CEN/TS 1992-4 series is condensed and completely revised to be published as one single standard covering the design of the different types of cast-in situ and post-installed fastening systems.
- Normative references are updated. Some standards given in the CEN/TS 1992-4 series are moved to an added Bibliography.
- 1.2 (5) and Fig.1.2: The configurations of fastenings with headed or post-installed fasteners covered by EN 1992-4 are described in more detail.
- 1.3 (1), 1.3(2) and 7.3: Provisions on fasteners for fastening statically indeterminate non-structural systems are added. Details of the design method are given in CEN/TR 17079, *Design of fasteners for use in concrete - Redundant non-structural systems*.
- 4.4.2.2 and Table 4.1: Partial material safety factors for accidental design situations are introduced which are about 15% smaller than for permanent and transient design situations.
- 6.2.1 (2): More specific conditions to ensure a rigid fixture are given and provisions in case of an elastic, but flexible fixture are added.
- 7 to 11: The verifications are based on the characteristic concrete cylinder strength and not cube strength and the factors  $k_i$  for calculating the basic characteristic resistances for the different failure modes are adjusted accordingly.
- 7.2.1.4 (1), Formula (7.1) and 7.2.1.4 (7): The factor  $\psi_{M,N}$  is introduced to take into account the favorable effect of a compression force between fixture and concrete in case of bending moments with or without axial force on the concrete cone resistance.
- 7.2.1.6 (2), Formula (7.14): The product dependent factor  $\psi_{sus}$  is introduced to take account of the influence of sustained load on the bond strength of post-installed bonded fasteners for the verification of combined pull-out and concrete failure
- 7.2.2.5 (13) and Clause 7.4.2.5 (7): The factor  $\psi_{re,V}$  to take into account the effect of edge reinforcement and closely spaced stirrups or wire mesh on the characteristic resistance for concrete edge failure is limited to cracked concrete.



**EN 1992-4:2018 (E)**

- 7.4.1.3 (2) and 7.4.2.3 (2): For the verification of anchor channels for local flexure of channel lips under tension loads and shear loads without lever arm the influence of closely spaced channel bolts is considered.
- 7.4.1.7, Formula (7.69): For the verification of anchor channels for concrete blow-out failure the factor  $\psi_{g,Nb}$  is deleted.
- 7.4.2.3.1 and Table 7.5: For the verification of anchor channels subjected to shear forces without lever arm in case of steel failure the failure modes 'anchor' and 'connection between anchor and channel' are added.
- 7.4.2.5 (2): Formula (7.78) is modified. The influence of edge distance on the basic characteristic resistance in case of concrete edge failure is taken into account with  $c_1^{4/3}$  instead with  $c_1^{1,5}$ .
- 7.4.3 and Table 7.6: In case of interaction of shear and tension loads acting on anchor channels provisions are given for the different modes of steel failure and for failure modes other than steel failure.
- Clause 8: The values for the characteristic fatigue resistance in case of concrete related failure modes for  $2 \cdot 10^6$  load cycles are reduced.
- Clause 9 and Annex C: The verifications for seismic loading are completely revised.
- Clause 10: Provisions for the verification for fire resistance are added. Informative Annex D provides a design method for cast-in-place headed fasteners, anchor channels and post-installed fasteners exposed to fire.
- Normative Annex E: Characteristics for the design of fastenings to be provided by European Technical Product Specifications are added.
- Annex F: Product specific Sections of the CEN/TS 1992-4 series on assumptions for design provisions regarding execution of fastenings are condensed in this normative Annex.
- Annex G: The design provisions of the CEN/TS 1992-4 series for post-installed fasteners using simplified methods are moved to this informative Annex.
- Annex B of CEN/TS 1992-4:1 "Plastic design approach" is moved to CEN/TR 17081, *Design of fastenings for use in concrete – Plastic design of fastenings with headed and post-installed fasteners*.

EN 1992 is composed of the following parts:

- EN 1992-1-1, *Eurocode 2: Design of concrete structures — Part 1-1: General rules and rules for buildings*;
- EN 1992-1-2, *Eurocode 2: Design of concrete structures — Part 1-2: General rules — Structural fire design*;
- EN 1992-2, *Eurocode 2 — Design of concrete structures — Concrete bridges — Design and detailing rules*;
- EN 1992-3, *Eurocode 2 — Design of concrete structures — Part 3: Liquid retaining and containment structures*;
- EN 1992-4, *Eurocode 2 — Design of concrete structures — Part 4: Design of fastenings for use in concrete*.

The numerical values for partial factors and other reliability parameters are recommended values. The recommended values apply when:

- a) the fasteners comply with the requirements of 1.2 (3), and
- b) the installation complies with the requirements of 4.6.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**National Annex for EN 1992-4**

This EN gives values with Notes indicating where national choices may have to be made. When this EN is made available at national level it may be followed by a National Annex containing all Nationally Determined Parameters to be used for the design of fastenings according to this EN for use in the relevant country.

National choice of the partial factors and reliability parameters is allowed in design according to this EN in the following sections:

4.4.1(2);

4.4.2.2(2);

4.4.2.3;

4.4.2.4;

4.7(2);

C.2(2);

C.4.4(1);

C.4.4(3);

D.2(2).

# 1 Scope

## 1.1 General

(1) This European Standard provides a design method for fastenings (connection of structural elements and non-structural elements to structural components), which are used to transmit actions to the concrete. This design method uses physical models which are based on a combination of tests and numerical analysis consistent with EN 1990:2002, 5.2.

Additional rules for the transmission of the fastener loads within the concrete member to its supports are given in EN 1992-1-1 and Annex A of this EN.

Inserts embedded in precast concrete elements during production, under Factory Production Control (FPC) conditions and with the due reinforcement, intended for use only during transient situations for lifting and handling, are covered by CEN/TR 15728.

(2) This EN is intended for safety related applications in which the failure of fastenings may result in collapse or partial collapse of the structure, cause risk to human life or lead to significant economic loss. In this context it also covers non-structural elements.

(3) The support of the fixture can be either statically determinate or statically indeterminate. Each support can consist of one fastener or a group of fasteners.

(4) This EN is valid for applications which fall within the scope of the EN 1992 series. In applications where special considerations apply, e.g. nuclear power plants or civil defence structures, modifications can be necessary.

(5) This EN does not cover the design of the fixture. Rules for the design of the fixture are given in the appropriate Standards meeting the requirements on the fixture as given in this EN.

(6) This document relies on characteristic resistances and distances which are stated in a European Technical Product Specification (see Annex E). At least the characteristics of Annex E are given in a European Technical Product Specification for the corresponding loading conditions providing a basis for the design methods of this EN.

## 1.2 Type of fasteners and fastening groups

(1) This EN uses the fastener design theory<sup>1)</sup> (see Figure 1.1) and applies to:

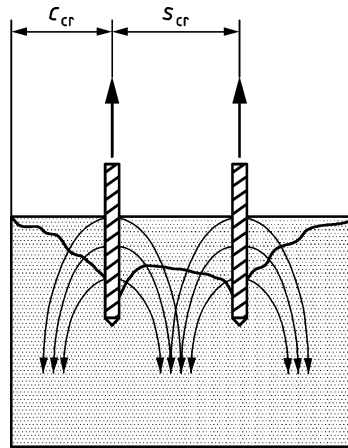
- a) cast-in fasteners such as headed fasteners, anchor channels with rigid connection (e.g. welded, forged) between anchor and channel;
- b) post-installed mechanical fasteners such as expansion fasteners, undercut fasteners and concrete screws;
- c) post-installed bonded fasteners and bonded expansion fasteners.

(2) For other types of fasteners, modifications of the design provisions can be necessary.

(3) This EN applies to fasteners with established suitability for the specified application in concrete covered by provisions, which refer to this EN and provide data required by this EN. The suitability of the fastener is stated in the relevant European Technical Product Specification.

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1) In fastener design theory the concrete tensile capacity is directly used to transfer loads into the concrete component.



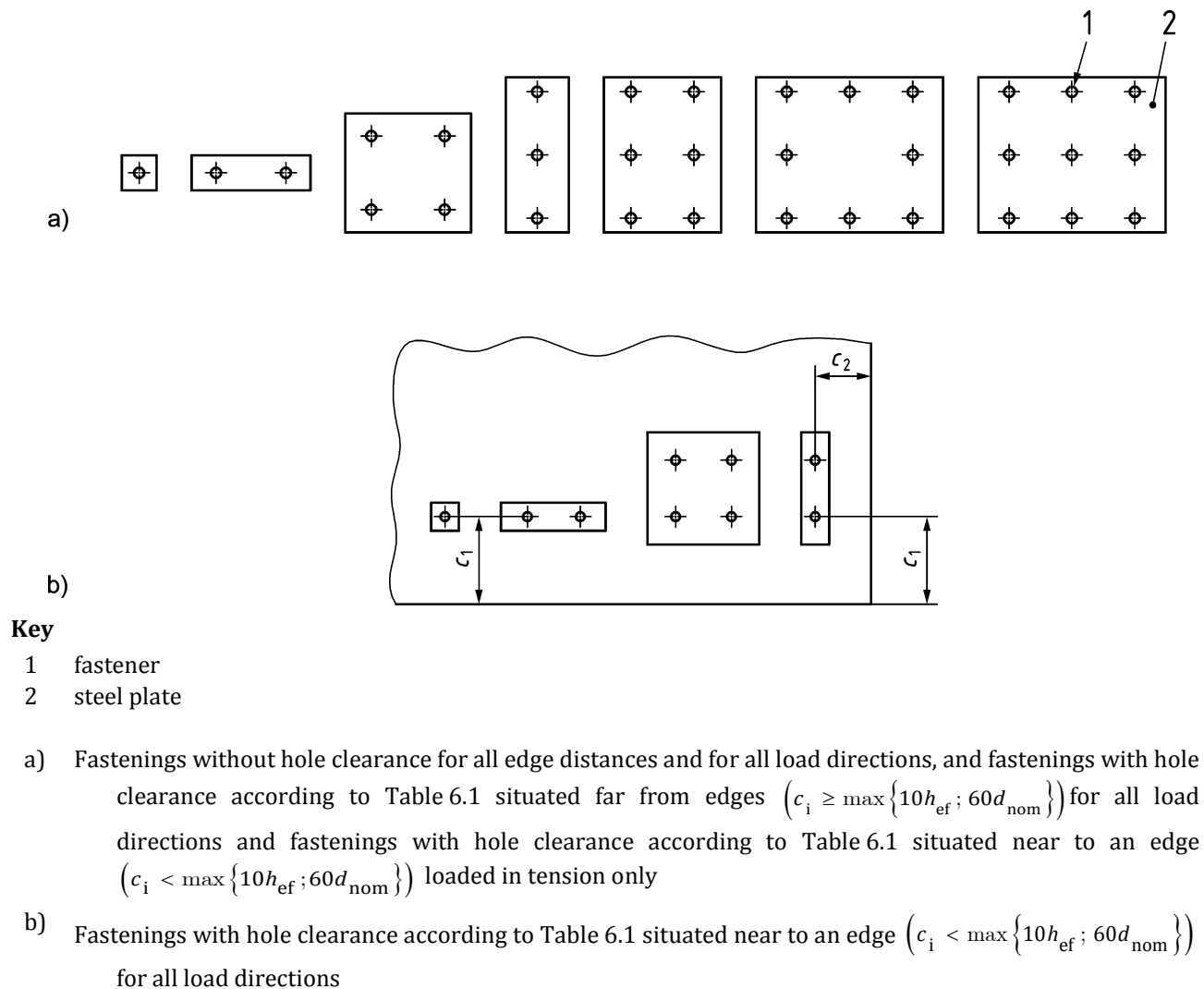
**Figure 1.1 — Fastener design theory — Example**

(4) This EN applies to single fasteners and groups of fasteners. In a group of fasteners, the loads are applied to the individual fasteners of the group by means of a common fixture. In a group of fasteners, this European Standard applies only if fasteners of the same type and size are used.

(5) The configurations of fastenings with cast-in place headed fasteners and post-installed fasteners covered by this EN are shown in Figure 1.2.

(6) For anchor channels, the number of anchors is not limited.

(7) Post-installed ribbed reinforcing bars used to connect concrete members are covered by a European Technical Product Specification.



**Figure 1.2 — Configuration of fastenings with headed and post-installed fasteners covered by this EN**

### 1.3 Fastener dimensions and materials

(1) This EN applies to fasteners with a minimum diameter or a minimum thread size of 6 mm (M6) or a corresponding cross section. In case of fasteners for fastening statically indeterminate non-structural systems as addressed in 7.3, the minimum thread size is 5 mm (M5). The maximum diameter of the fastener is not limited for tension loading but is limited to 60 mm for shear loading.

(2) EN 1992-4 applies to fasteners with embedment depth  $h_{ef} \geq 40$  mm. Only for fastening statically indeterminate non-structural systems as addressed in 7.3 fasteners with effective embedment depth of at least 30 mm are considered, which may be reduced to 25 mm in internal exposure conditions. For fastenings with post-installed bonded fasteners, only fasteners with an embedment depth  $h_{ef} \leq 20d$  are covered. The actual value for a particular fastener may be found in the relevant European Technical Product Specification.

(3) This EN covers metal fasteners made of either carbon steel (EN ISO 898-1 and EN ISO 898-2, EN 10025-1, EN 10080), stainless steel (EN 10088-2 and EN 10088-3, EN ISO 3506-1 and EN ISO 3506-2) or malleable cast iron (ISO 5922). The surface of the steel can be coated or uncoated. This EN is valid for fasteners with a nominal steel tensile strength  $f_{uk} \leq 1\,000$  N/mm<sup>2</sup>. This limit does not apply to concrete screws.

## 1.4 Fastener loading

(1) Loading on the fastenings covered by this document can be static, quasi-static, fatigue and seismic. The suitability of the fastener to resist fatigue and seismic loadings is specifically stated in the relevant European Technical Product Specification. Anchor channels subjected to fatigue loading or seismic loading are not covered by this EN.

(2) The loading on the fastener resulting from the actions on the fixture (e.g. tension, shear, bending or torsion moments or any combination thereof) will generally be axial tension and/or shear. When the shear force is applied with a lever arm a bending moment on the fastener will arise. EN 1992-4 considers axial compression on the fixture only when it is transmitted to the concrete either directly to the concrete surface without acting on the embedded fastener load transfer mechanism or via fasteners suitable for resisting compression.

(3) In case of anchor channels, shear in the direction of the longitudinal axis of the channel is not covered by this EN.

NOTE Design rules for anchor channels with loads acting in the direction of the longitudinal axis of the anchor channel can be found in CEN/TR 17080, *Design of fastenings for use in concrete — Anchor channels — Supplementary rules*.

(4) Design of fastenings under fire exposure is covered by this EN (see informative Annex D).

## 1.5 Concrete strength and type

This EN is valid for fasteners installed in members made of compacted normal weight concrete without fibres with strength classes in the range C12/15 to C90/105 all in accordance with EN 206. The range of concrete strength classes in which particular fasteners may be used is given in the relevant European Technical Product Specification and may be more restrictive than stated above.

## 1.6 Concrete member loading

In general, fasteners are prequalified for applications in concrete members under static loading. If the concrete member is subjected to fatigue or seismic loading, prequalification of the fastener specific to this type of loading and a corresponding European Technical Product Specification are required.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 206, *Concrete - Specification, performance, production and conformity*

EN 1990:2002, *Eurocode - Basis of structural design*

EN 1991 (all parts), *Eurocode 1: Actions on structures*

EN 1992-1-1:2004, *Eurocode 2: Design of concrete structures - Part 1-1: General rules and rules for buildings*

EN 1992-1-2, *Eurocode 2: Design of concrete structures - Part 1-2: General rules - Structural fire design*

EN 1998 (all parts), *Eurocode 8: Design of structures for earthquake resistance*