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**EN 1991-4:2006, IDT**  
(ICS 91.010.30)

**SINGAPORE STANDARD**

**Eurocode 1 – Actions on structures**

**– Part 4: Silos and tanks**

The national standard is the identical implementation of EN 1991-1-4:2006 and is adopted with permission of CEN, Rue de la Science 23 B - 1040 Brussels

Incorporating Corrigendum No. 1  
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## **National Foreword**

This Singapore Standard was prepared by the Technical Committee on Building Structure and Sub-structure under the direction of the Building and Construction Standards Committee.

This SS EN is the identical implementation of EN 1991-4 : 2006 'Eurocode 1 – Actions on structures – Part 4: Silos and tanks' including the corrigendum to this standard, is adopted with permission of CEN, Rue de la Science 23 B - 1040 Brussels. The Corrigendum can be found at the back of the standard.

Attention is drawn to the following:

- The comma has been used throughout as a decimal marker whereas in Singapore Standards, it is a practice to use a full point on the baseline as the decimal marker.
- The Singapore Standards which implement international or European publications referred to in this document may be found in the SS Electronic Catalogue at: <http://www.singaporestandardseshop.sg>

The EN gives values with notes indicating where national choices may be made. Where a normative part of the EN allows for national choice to be made, the range and possible choice will be given in the normative text, and a note will qualify it as a Nationally Determined Parameter (NDP). NDPs can be a specific value for a factor, a specific level or class, a particular method or a particular application rule if several are proposed in the EN.

The requirements of this SS EN 1991-4 : 2010 are to be read in conjunction with the Singapore National Annex (NA) to SS EN 1991-4 : 2010 which contains information on the Singapore Nationally Determined Parameters and is published separately.

National choice is allowed in EN 1991-4 through the following clauses:

- 2.5(5)
- 3.6(2)
- 5.2.4.3.1(3)
- 5.4.1(3)
- 5.4.1(4)
- A.4(3)
- B.2.14(1)

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Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

### **NOTE**

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions. Where SSs are deemed to be stable, i.e. no foreseeable changes in them, they will be classified as "mature standards". Mature standards will not be subject to further review unless there are requests to review such standards.*
2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore and the Singapore Standards Council shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR. Although care has been taken to draft this standard, users are also advised to ensure that they apply the information after due diligence.*
3. *Compliance with a SS or TR does not exempt users from any legal obligations.*

English Version

## Eurocode 1 - Actions on structures - Part 4: Silos and tanks

Eurocode 1 - Actions sur les structures - Partie 4: Silos et réservoirs

Eurocode 1: Einwirkungen auf Tragwerke - Teil 4: Einwirkungen auf Silos und Flüssigkeitsbehälter

This European Standard was approved by CEN on 12 October 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## Foreword

This document (EN 1991-4:2006) has been prepared by Technical Committee CEN/TC250 “Structural Eurocode”, the secretariat of which is held by BSI.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by March 2010.

This document supersedes ENV 1991-4:1995.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## Background of the Eurocode programme

In 1975, the Commission of the European Community decided on an action programme in the field of construction, based on Article 95 of the Treaty. The objective of the programme was the elimination of technical obstacles to trade and the harmonization of technical specifications.

Within this action programme, the Commission took the initiative to establish a set of harmonized technical rules for the design of construction works which, in a first stage, would serve as an alternative to the national rules in force in the Member States and, ultimately, would replace them.

For fifteen years, the Commission, with the help of a Steering Committee with Representatives of Member States, conducted the development of the Eurocodes programme, which led to the first generation of European codes in the 1980s.

In 1989, the Commission and the Member States of the EU and EFTA decided, on the basis of an agreement<sup>1)</sup> between the Commission and CEN, to transfer the preparation and the publication of the Eurocodes to the CEN through a series of Mandates, in order to provide them with a future status of European Standard (EN). This links *de facto* the Eurocodes with the provisions of all the Council’s Directives and/or Commission’s Decisions dealing with European standards (e.g. the Council Directive 89/106/EEC on construction products CPD and Council Directives 93/37/EEC, 92/50/EEC and 89/440/EEC on public works and services and equivalent EFTA Directives initiated in pursuit of setting up the internal market).

The Structural Eurocode programme comprises the following standards generally consisting of a number of parts:

EN1990	Eurocode: Basis of structural design
EN1991	Eurocode 1: Actions on structures
EN1992	Eurocode 2: Design of concrete structures
EN1993	Eurocode 3: Design of steel structures
EN1994	Eurocode 4: Design of composite steel and concrete structures
EN1995	Eurocode 5: Design of timber structures
EN1996	Eurocode 6: Design of masonry structures
EN1997	Eurocode 7: Geotechnical design
EN1998	Eurocode 8: Design of structures for earthquake resistance
EN1999	Eurocode 9: Design of aluminium structures

<sup>1)</sup> Agreement between the Commission of the European Communities and the European Committee for Standardisation (CEN) concerning the work on Eurocodes for the design of building and civil engineering works (BC/CEN/03/89).



Eurocode standards recognize the responsibility of regulatory authorities in each Member State and have safeguarded their right to determine values related to regulatory safety matters at national level where these continue to vary from State to State.

### Status and field of application of Eurocodes

The Member States of the EU and EFTA recognize that Eurocodes serve as reference documents for the following purposes:

- as a means to prove compliance of building and civil engineering works with the essential requirements of Council Directive 89/106/EEC, particularly Essential Requirement N°1 Mechanical resistance and stability and Essential Requirement N°2 Safety in case of fire;
- as a basis for specifying contracts for construction works and related engineering services;
- as a framework for drawing up harmonized technical specifications for construction products (ENs and ETAs).

The Eurocodes, as far as they concern the construction works themselves, have a direct relationship with the Interpretative Documents<sup>2)</sup> referred to in Article 12 of the CPD, although they are of a different nature from harmonized product standards<sup>3)</sup>. Therefore, technical aspects arising from the Eurocodes work need to be adequately considered by CEN Technical Committees and/or EOTA Working Groups working on product standards with a view to achieving full compatibility of these technical specifications with the Eurocodes.

The Eurocode standards provide common structural design rules for everyday use for the design of whole structures and component products of both a traditional and an innovative nature. Unusual forms of construction or design conditions are not specifically covered and additional expert consideration will be required by the designer in such cases.

### National Standards implementing Eurocodes

The National Standards implementing Eurocodes will comprise the full text of the Eurocode (including any annexes), as published by CEN, which may be preceded by a National title page and National foreword, and may be followed by a National Annex.

The National Annex may only contain information on those parameters which are left open in the Eurocode for national choice, known as Nationally Determined Parameters, to be used for the design of buildings and civil engineering works to be constructed in the country concerned, i.e.:

- values and/or classes where alternatives are given in the Eurocode,
- values to be used where a symbol only is given in the Eurocode,
- country specific data (geographical, climatic, etc), e.g. snow map,
- the procedure to be used where alternative procedures are given in the Eurocode.

It may also contain:

---

<sup>2)</sup> According to Article 3.3 of the CPD, the essential requirements (ERs) shall be given concrete form in interpretative documents for the creation of the necessary links between the essential requirements and the mandates for harmonized ENs and ETAGs/ETAs.

<sup>3)</sup> According to Article 12 of the CPD the interpretative documents shall:

- a) give concrete form to the essential requirements by harmonizing the terminology and the technical bases and indicating classes or levels for each requirement where necessary;
- b) indicate methods of correlating these classes or levels of requirement with the technical specifications, e.g. methods of calculation and of proof, technical rules for project design, etc.;
- c) serve as a reference for the establishment of harmonized standards and guidelines for European technical approvals.

The Eurocodes, *de facto*, play a similar role in the field of the ER 1 and a part of ER 2.

- decisions on the application of informative annexes,
- references to non-contradictory complementary information to assist the user to apply the Eurocode.

### **Links between Eurocodes and harmonized technical specifications (ENs and ETAs) for products**

There is a need for consistency between the harmonized technical specifications for construction products and the technical rules for works<sup>4)</sup>. Furthermore, all the information accompanying the CE Marking of the construction products which refer to Eurocodes shall clearly mention which Nationally Determined Parameters have been taken into account.

### **Additional information specific to EN1991-4**

EN 1991-4 gives design guidance for the assessment of actions for the structural design of silos and tanks.

EN 1991-4 is intended for clients, designers, contractors and relevant authorities.

EN 1991-4 is intended to be used in conjunction with EN 1990, with the other parts of EN 1991, with EN 1992 and EN 1993, and with the other parts of EN 1994 to EN 1999 relevant to the design of silos and tanks.

### **National Annex for EN1991-4**

This standard gives alternative procedures, values and recommendations for classes with notes indicating where national choices may have to be made. Therefore the National Standard implementing EN 1991-4 should have a National Annex containing all Nationally Determined Parameters to be used for the design of buildings and civil engineering works to be constructed in the relevant country.

National choice is allowed in EN 1991-4 through:

- 2.5 (5)
- 3.6 (2)
- 5.2.4.3.1 (3)
- 5.4.1 (3)
- 5.4.1 (4)
- A.4 (3)
- B.2.14 (1)

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<sup>4)</sup> See Article 3.3 and Article 12 of the CPD, as well as clauses 4.2, 4.3.1, 4.3.2 and 5.2 of ID 1.

## Section 1 General

### 1.1 Scope

#### 1.1.1 Scope of EN 1991 - Eurocode 1

(1)P EN 1991 provides general principles and actions for the structural design of buildings and civil engineering works including some geotechnical aspects and shall be used in conjunction with EN 1990 and EN 1992-1999.

(2) EN 1991 also covers structural design during execution and structural design for temporary structures. It relates to all circumstances in which a structure is required to give adequate performance.

(3) EN 1991 is not directly intended for the structural appraisal of existing construction, in developing the design of repairs and alterations or for assessing changes of use.

(4) EN 1991 does not completely cover special design situations which require unusual reliability considerations such as nuclear structures for which specified design procedures should be used.

#### 1.1.2 Scope of EN 1991-4 actions on structures: silos and tanks

(1)P This part provides general principles and actions for the structural design of silos for the storage of particulate solids and tanks for the storage of fluids and shall be used in conjunction with EN 1990, other parts of EN 1991 and EN 1992 to EN 1999.

(2) This part includes some provisions for actions on silo and tank structures that are not only associated with the stored solids or liquids (e.g. the effects of thermal differentials, aspects of the differential settlements of batteries of silos)

(3) The following geometrical limitations apply to the design rules for silos:

- the silo cross-section shapes are limited to those shown in Figure 1.1d, though minor variations may be accepted provided the structural consequences of the resulting changes in pressure are considered;
- the following dimensional limitations apply:

$$h_b/d_c < 10$$

$$h_b < 100 \text{ m}$$

$$d_c < 60 \text{ m}$$

- the transition lies in a single horizontal plane (see Figure 1.1a);
- the silo does not contain an internal structure such as a cone or pyramid with its apex uppermost, cross-beams, etc. However, a rectangular silo may contain internal ties.

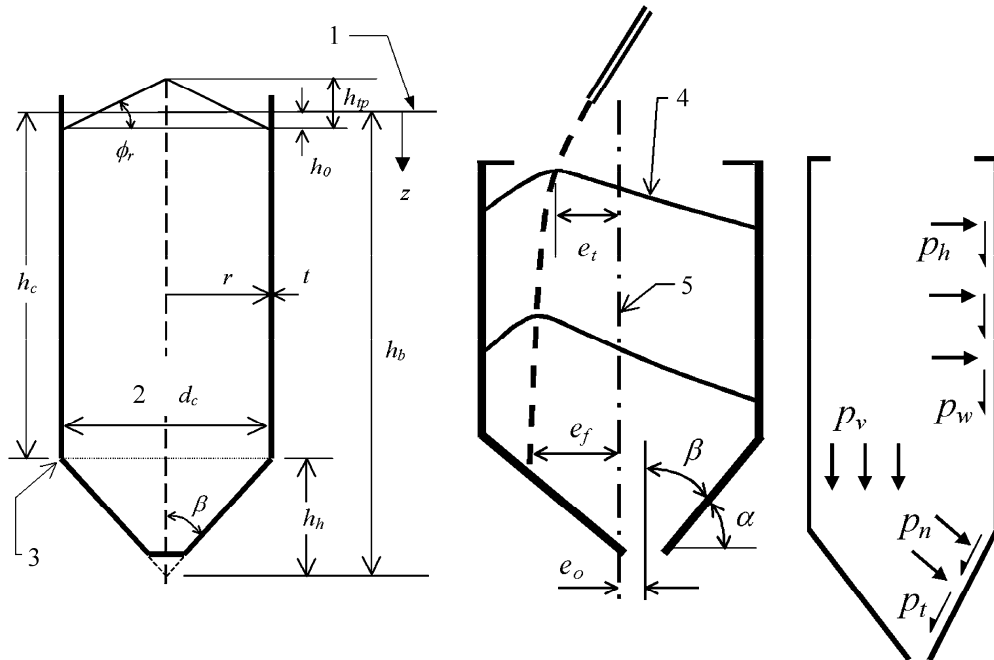
(4) The following limitations on the stored solids apply to the design rules for silos:

- each silo is designed for a defined range of particulate solids properties;
- the stored solid is free-flowing, or the stored solid can be guaranteed to flow freely within the silo container as designed (see 1.5.12 and Annex C);
- the maximum particle diameter of the stored solid is not greater than  $0,03d_c$  (see Figure 1.1d).

NOTE: When particles are large compared to the silo wall thickness, account should be taken of the effects of single particles applying local forces on the wall.

(5) The following limitations on the filling and discharge arrangements apply to the design rules for silos:

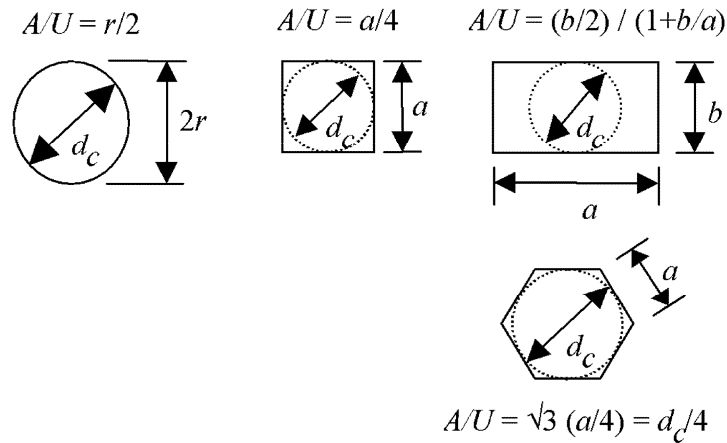
- filling involves only negligible inertia effects and impact loads;
- where discharge devices are used (for example feeders or internal flow tubes) solids flow is smooth and central.



a) Geometry

b) Eccentricities

c) Pressures and tractions



d) Cross-section shapes

**Key**

- 1 Equivalent surface
- 2 Inside dimension
- 3 Transition
- 4 Surface profile for full condition
- 5 Silo centre line

**Figure 1.1: Silo forms showing dimensions and pressure notation**

(6) Only hoppers that are conical (i.e. axisymmetric), square pyramidal or wedge-shaped (i.e. with vertical end walls) are covered by this standard. Other hopper shapes and hoppers with internals require special considerations.

(7) Some silos with a systematically non-symmetric geometry are not specifically covered by this standard. These cases include a chisel hopper (i.e. a wedge hopper beneath a circular cylinder) and a diamond-back hopper.

(8) The design rules for tanks apply only to tanks storing liquids at normal atmospheric pressure.

(9) Actions on the roofs of silos and tanks are given in EN 1991-1-1, EN 1991-1-3 to EN 1991-1-7 and EN 1991-3 as appropriate.

(10) The design of silos for reliable solids discharge is outside the scope of this standard.

(11) The design of silos against silo quaking, shocks, honking, pounding and silo music is outside the scope of this standard.

NOTE: These phenomena are not well understood, so the use of this standard does not guarantee that they will not occur, or that the structure is adequate to resist them.

## 1.2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication applies (including amendments).

ISO 3898:1997           Basis of design for structures: Notation. General symbols

NOTE: The following European Standards which are published or in preparation are cited at the appropriate places in the text:

EN 1990           Basis of structural design

EN 1991-1-1   Eurocode 1: Actions on structures: Part 1.1: Densities, self-weight and imposed loads

EN 1991-1-2   Eurocode 1: Actions on structures: Part 1.2: Actions on structures exposed to fire

EN 1991-1-3   Eurocode 1: Actions on structures: Part 1.3: Snow loads

EN 1991-1-4   Eurocode 1: Actions on structures: Part 1.4: Wind actions

EN 1991-1-5   Eurocode 1: Actions on structures: Part 1.5: Thermal actions

EN 1991-1-6   Eurocode 1: Actions on structures: Part 1.6: General actions. Actions during execution

EN 1991-1-7   Eurocode 1: Actions on structures: Part 1.7: Accidental actions

EN 1991-2       Eurocode 1: Actions on structures: Part 2: Traffic loads on bridges

EN 1991-3       Eurocode 1: Actions on structures: Part 3: Actions induced by cranes and machinery

EN 1992         Eurocode 2: Design of concrete structures

EN 1992-4       Eurocode 2: Design of concrete structures: Part 4: Liquid retaining and containment structures

EN 1993         Eurocode 3: Design of steel structures

EN 1993-1-6   Eurocode 3: Design of steel structures: General rules: Part 1.6: Supplementary rules for the strength and stability of shell structures

- EN 1993-4-1 Eurocode 3: Design of steel structures: Part 4.1: Silos
- EN 1993-4-2 Eurocode 3: Design of steel structures: Part 4.2: Tanks
- EN 1994 Eurocode 4: Design of composite steel and concrete structures
- EN 1995 Eurocode 5: Design of timber structures
- EN 1996 Eurocode 6: Design of masonry structures
- EN 1997 Eurocode 7: Geotechnical design
- EN 1998 Eurocode 8: Design of structures for earthquake resistance
- EN 1999 Eurocode 9: Design of aluminium alloy structures