

**SINGAPORE STANDARD**  
**Code of practice for air-conditioning and  
mechanical ventilation in buildings**

Incorporating Amendment No. 1



Published by

**Enterprise**  
**Singapore**

**SS 553:2016+A1:2017**

(ICS 91.140.30)

---

SINGAPORE STANDARD

**Code of practice for air-conditioning and  
mechanical ventilation in buildings**

---

All rights reserved. Unless otherwise specified, no part of this Singapore Standard may be reproduced or utilised in any form or by any means, electronic or mechanical, including photocopying and microfilming, without permission in writing from Enterprise Singapore. Request for permission can be sent to: [standards@enterprisesg.gov.sg](mailto:standards@enterprisesg.gov.sg).

ISBN 978-981-4726-43-6

This Singapore Standard was approved by the Building and Construction Standards Committee on behalf of the Singapore Standards Council on 11 April 2016.

First published as CP 13, 1980

First revision, 1999

Second revision and re-designated as SS 553, 2009

Third revision, 2016

The Building and Construction Standards Committee, appointed by the Standards Council, consists of the following members:

|                        | <b>Name</b>   | <b>Capacity</b>   |
|------------------------|---|---|
| <b>Chairman</b>        | : Mr Chan Kok Way   | <i>Member, Standards Council</i>  |
| <b>Deputy Chairmen</b> | : Er. Chew Keat Chuan<br>Mr Larry Ng Lye Hock   | <i>Building and Construction Authority<br/>Urban Redevelopment Authority</i>  |
| <b>Secretary</b>       | : Ms Jo Ng  | <i>Institution of Engineers Singapore – Standards Development Organisation</i>  |
| <b>Members</b>         | : Mr Bin Chee Kwan<br>Ms Barbara Bok<br>Er. Chan Ewe Jin<br>Er. Chee Kheng Chye<br>Mr Chng Chee Beow<br><br>Mr Dominic Choy<br>Er. Paul Fok<br>Mr Goh Ngan Hong<br>Mr Goh Peng Thong<br>Mr Desmond Hill<br>Er. Lee Chuan Seng<br>Mr Benedict Lee Khee Chong<br>Mr Rodney Lee<br>Assoc Prof Leong Eng Choon<br>Mr Darren Lim<br>Dr Lim Lan Yuan<br>Er. Lim Peng Hong<br>Er. Mohd Ismadi<br>Assoc Prof Gary Ong Khim Chye<br>Er. Yvonne Soh<br>Dr Tam Chat Tim<br>Mr Christopher Tan<br>Er. Tang Pei Luen | <i>National Environment Agency<br/>SPRING Singapore<br/>Institution of Engineers Singapore<br/>Housing &amp; Development Board<br/>Real Estate Developers' Association of Singapore<br/><br/>Singapore Contractors Association Limited<br/>Land Transport Authority<br/>Singapore Institute of Surveyors and Valuers<br/>Individual Capacity<br/>Individual Capacity<br/>Individual Capacity<br/>Singapore Institute of Architects<br/>Singapore Manufacturing Federation<br/>Nanyang Technological University<br/>Building and Construction Authority<br/>Association of Property and Facility Managers<br/>Association of Consulting Engineers Singapore<br/>Ministry of Manpower<br/>National University of Singapore<br/>Singapore Green Building Council<br/>Individual Capacity<br/>Singapore Civil Defence Force<br/>JTC Corporation</i> |

The Technical Committee on Building Maintenance and Management, appointed by the Building and Construction Standards Committee and responsible for the preparation of this standard, consists of representatives from the following organisations:

|                         | <b>Name</b>                 | <b>Capacity</b>  |
|-------------------------|-----------------------------|--|
| <b>Chairman</b>         | : Dr Lim Lan Yuan           | <i>Member, Building and Construction Standards Committee</i> |
| <b>Deputy Chairman</b>  | : Er. Tang Pei Luen         | <i>Member, Building and Construction Standards Committee</i> |
| <b>Secretary</b>        | : Ms Barbara Bok            | <i>SPRING Singapore</i>                                      |
| <b>Members</b>          | : Mr Eric Chan Kim Mun      | <i>Association of Property and Facility Managers</i>         |
|                         | Mr Bernard Cheng Kwang Meng | <i>SETSCO Services Pte Ltd</i>                               |
|                         | Prof Michael Chew           | <i>National University of Singapore</i>                      |
|                         | Mr David Goh                | <i>Fire Safety Managers' Association (Singapore)</i>         |
|                         | Mr Goh Sheng Jie            | <i>Housing &amp; Development Board</i>                       |
|                         | Dr Kang Kok Hin             | <i>Institution of Facilities Management</i>                  |
|                         | Mr Lee Wee Keong            | <i>Singapore Civil Defence Force</i>                         |
|                         | Er. Leo Hee Long            | <i>Energy Market Authority</i>                               |
|                         | Mr Lim Chong Yong           | <i>Building and Construction Authority</i>                   |
|                         | Dr John Min                 | <i>Singapore Institute of Building Limited</i>               |
|                         | Er. Ng Eng Kiong            | <i>Singapore Green Building Council</i>                      |
|                         | Mr Ramahad Singh            | <i>PUB, the National Water Agency</i>                        |
|                         | Dr Sun Qiqing               | <i>TÜV SÜD PSB Pte Ltd</i>                                   |
|                         | Mr Tan Ann Kiong            | <i>Singapore Contractors Association Limited</i>             |
|                         | Er. Roland Tan Juay Pah     | <i>Institution of Engineers Singapore</i>                    |
|                         | Er. Yeow Mei Leng           | <i>Association of Consulting Engineers Singapore</i>         |
| <b>Co-opted Members</b> | : Mr Chue Fook Chee         | <i>Individual Capacity</i>                                   |
|                         | Mr K Ramanathan             | <i>Individual Capacity</i>                                   |
|                         | Mr Kua Soo Chong            | <i>Individual Capacity</i>                                   |

The Working Group, appointed by the Technical Committee to assist in the preparation of this standard, comprises the following experts who contribute in their *individual capacity*:

|                     | <b>Name</b>  |
|---------------------|--|
| <b>Co-Convenors</b> | : Mr Ram Bhaskar<br>Prof Wong Yew Wah  |
| <b>Members</b>      | : Er. Ang Kok Wee<br>Mr Cheng Chin Hsien<br>Dr Cheong Kok Wai<br>Mr Steven Kang<br>Er. Callan Lam<br>Mr Lee Jang Young<br>Er. Leong Cheng Wee<br>Mr Vincent Low<br>Dr Ng Kok Wee |

**Members** : Mr Michael Seow  
Mr Toh Eng Shyan  
Mr Vijayaratnam Karuppaiah  
Mr Wee Kai Siong  
Mr Yong Siew Hwa

The organisations in which the experts of the Working Group are involved are:

*American Society of Heating, Refrigerating and Air-conditioning Engineers, Singapore Chapter*  
*Association of Consulting Engineers Singapore*  
*Building and Construction Authority*  
*Institution of Engineers Singapore*  
*International Facility Management Association, Singapore Chapter*  
*Land Transport Authority*  
*Measurement and Verification Pte Ltd*  
*Nanyang Technological University*  
*National Environment Agency*  
*National University of Singapore*  
*Singapore Civil Defence Force*  
*Sustainable Energy Association of Singapore*

**Contents**

|   | <b>Page</b> |
|---|-------------|
| Foreword _____  | 7           |
| <br>Section One – General   |             |
| 1 Scope _____   | 9           |
| 2 Normative references _____  | 9           |
| 3 Definitions _____   | 10          |
| 4 Rules and regulations _____   | 14          |
| <br>Section Two – Air-conditioning system                                 |             |
| 5 Design considerations _____   | 15          |
| 6 Ventilation rates _____   | 15          |
| 7 Calculation of cooling load and ventilation load _____                  | 18          |
| 8 Controls for energy management _____                                    | 20          |
| 9 Air handling units _____  | 22          |
| 10 Plants _____   | 24          |
| 11 Noise and vibration _____  | 25          |
| 12 Energy recovery _____  | 26          |
| <br>Section Three – Mechanical ventilation system                         |             |
| 13 Ventilation rates _____  | 27          |
| 14 Fan systems _____  | 28          |
| <br>Section Four – Auxiliary equipment                                    |             |
| 15 Ductwork and other air passages _____                                  | 35          |
| 16 Pipework _____   | 38          |
| 17 Thermal insulation _____   | 39          |
| 18 Electrical works _____   | 41          |
| <br>Section Five – Operation and maintenance                              |             |
| 19 Testing and commissioning _____  | 44          |
| 20 Maintenance _____  | 46          |
| 21 Energy audit _____   | 53          |
| 22 Water efficiency _____   | 56          |
| <br><b>Annexes</b>  |             |
| A Exchange of information _____   | 57          |
| B Identification of pipelines (colour code) _____                         | 59          |
| C Automatic tube cleaning system for shell and tube heat exchangers _____ | 60          |

|               |  | <b>Page</b> |
|---------------|--|-------------|
| <b>Tables</b> |  |             |
| 1             | Outdoor air supply requirements for comfort air-conditioning _____   | 17          |
| 2a            | Fan power limitation _____   | 22          |
| 2b            | Fan power limitation pressure drop adjustment _____  | 23          |
| 3             | Hot gas by-pass limitation _____   | 25          |
| 4             | Recommended ambient sound level _____  | 26          |
| 5             | Outdoor air supply for mechanical ventilation in non air-conditioned buildings or parts of buildings with no natural ventilation _____ | 27          |
| 6             | Mode of ventilation for aboveground car park _____   | 29          |
| 7             | Mode of ventilation for basement car park _____  | 30          |
| 8             | Fan power limitation in mechanical ventilation systems _____   | 31          |
| 9             | Ductwork seal requirements _____   | 37          |
| 10            | Minimum duct installation R-values for cooling only supply ducts and return ducts _____  | 40          |
| 11            | Minimum pipe insulation thickness for heating and cooling systems _____  | 41          |
| 12            | Supply energy source thresholds _____  | 53          |
| 13            | Sub-system energy use thresholds _____   | 54          |
| 14            | Recommended energy efficiency monitoring points and data recording interval _____  | 54          |

## **Foreword**

This Singapore Standard was prepared by a Working Group appointed by the Technical Committee on Building Maintenance and Management which is under the direction of the Building and Construction Standards Committee. It is a revision of SS 553 : 2009 – ‘Code of practice for air-conditioning and mechanical ventilation in buildings’.

The purpose of this revision is to keep abreast of international standards in the design, construction, installation, testing and commissioning, operation and maintenance of air-conditioning and mechanical ventilation systems (ACMV) in all commercial, office and institutional buildings except hospitals.

This code represents a standard of good practice for air-conditioning and mechanical ventilation systems with particular emphasis on indoor air quality, energy efficiency, fire safety and maintainability.

The main changes made in this revision are as follows:

- 1) New outdoor air intake and purging of indoor air requirement for air handling systems.
- 2) New efficiency reporting method and equipment to improve air filtration standards in an air-conditioned space, in accordance with MOH guidelines.
- 3) Addition of equipment accuracy requirement for room temperature controls, modulating control valves and air temperature sensors.
- 4) Addition of chilled water temperature difference requirement for cooling coils of air handling units.
- 5) Raising full and part load fan power limitations for air handling units and car park fan systems, in accordance with ASHRAE Standard 90.1 : 2013.
- 6) Addition of location requirement for plants to provide ease of maintenance, replacement and specific functions unique to the plant equipment.
- 7) Raising motor power requirement for better control demand of pumping system.

This code is intended to complement Singapore Standard ‘Code of practice for indoor air quality for air-conditioned buildings (SS 554)’.

The values in Tables 2a and 2b, and 6.2.1 of this Singapore Standard are based on the following ASHRAE standards respectively:

- a) ANSI/ASHRAE/IES Standard 90.1 : 2013 ‘Energy standard for buildings except low-rise residential buildings (SI Edition)’
- b) ANSI/ASHRAE Standard 62.1 : 2013 ‘Ventilation for acceptable indoor air quality’

Reproduced by permission from ASHRAE Standard ©ASHRAE, www.ashrae.org. (2013) ASHRAE Standard 90.1 and (2013) ASHRAE Standard 62.1. The materials may not be copied nor distributed in either paper or digital form without ASHRAE’s permission.



Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all of such patent rights.

**NOTE**

1. *Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions.*
2. *An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR.*
3. *Compliance with a SS or TR does not exempt users from any legal obligations.*

# Code of practice for air-conditioning and mechanical ventilation in buildings

## Section One – General

### 1 Scope

**1.1** This code of practice provides general guidance in the design, construction, installation, testing and commissioning, operation and maintenance of air-conditioning and mechanical ventilation systems in all commercial, office, and institutional buildings except health care facilities. The purpose of this code is to establish minimum requirements in mechanical ventilation and air-conditioning engineering practice such that an acceptable indoor thermal environment can be attained in an energy efficient manner with general consideration for the indoor air quality (IAQ), and maintainability of the equipment.

**1.2** This code does not address specific indoor air quality concerns for minimising potential health hazards. Users should refer to SS 554 for specific / more complete IAQ requirement guidelines.

**1.3** This code does not address the design requirements of fire protection. Users should refer to the Code of Practice for Fire Precautions in Buildings for the purpose of design requirements of fire protection, including smoke purging system.

**1.4** This code does not address heating installations as the majority of mechanical ventilation and air-conditioning systems in Singapore do not require any form of heating.

**1.5** This code does not apply to industrial ventilation in control of specific air contaminants inside the workplace as such requirements are separately covered by a different set of regulations.

NOTE 1 – It is not intended that this code should impose unnecessary restrictions on design and installations of systems, nor on the development and use of new improved or unusual materials, design or methods of constructions or installation not covered by this code. However, in the event that this code is applied as a requirement by regulations of regulatory authorities, any departure from this code will require the specific approval of the regulatory authority. It is good practice that all parties involved in a project are informed through a process of exchange of information. The recommended procedure can be found in Annex A.

NOTE 2 – Neither this code nor SS 554 prescribes specific ventilation rate requirements for zones that include smoking. ASHRAE Standard 62.1 may be referred to if smoking zones are present or if there are zones that do not meet the requirements for separation from zones that include smoking.

### 2 Normative references

The following documents are referenced for the application of this code. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

|                      |   |
|----------------------|---|
| AHRI 1060            | Performance rating of air-to-air exchangers for energy recovery ventilation equipment |
| ASHRAE Standard 62.1 | Ventilation for acceptable indoor air quality   |
| ASHRAE Standard 111  | Measurement, testing, adjusting, and balancing of building HVAC systems               |

|                      |  |
|----------------------|--|
| ASHRAE Standard 15   | Safety standard for refrigeration systems  |
| ASHRAE Guideline 0   | The commissioning process  |
| ASHRAE Guideline 1.1 | HVAC & R technical requirements for the commissioning process  |
| BS 476-12            | Fire tests on building materials and structures, Part 12: Method of test for ignitability of products by direct flame impingement                  |
| SS CP 5              | Code of practice for electrical installations  |
| SS CP 83-2           | Code of practice for construction computer-aided design (CAD), Part 2 : CAD symbols  |
| SS 212               | Specification for aluminium alloy windows  |
| SS 299-1             | Specification for fire resistant cables, Part 1 : Performance requirements for cables required to maintain circuit integrity under fire conditions |
| SS 530               | Code of practice for energy efficiency standard for building services and equipment  |
| SS 554               | Code of practice for indoor air quality for air-conditioned buildings  |
| SS 591               | Code of practice for long term measurement of central chilled water system energy efficiency   |

ASHRAE Handbook of Fundamentals

Code of Practice for the Control of Legionella Bacteria in Cooling Towers

Code of Practice for Fire Precautions in Buildings

Guide to Setting up a Child Care Centre

Code of Practice on Environmental Health

(See also Clause 4)